

## Natural Gas & Propane Immersible Thermal Gas Mass Flow Meter

### Features

- Fast response flow meter optimized for natural gas or propane measurement applications
- 200 millisecond response to changes in flow rate
- Programmable pulse output for remote totalization
- Optional Modbus communication
- Smart electronics permit field adjustment of critical flow meter settings
- Field validation of flow meter calibration
- Outstanding rangeability
- 2 x 12 backlit LCD display totalizer values along with instantaneous flow display
- Minimal flow blockage and low pressure drop
- CE approved

**SIERRA**<sup>®</sup>  
**INSTRUMENTS**  
THE MASS FLOW COMPANY



For information online...

[www.sierrainstruments.com](http://www.sierrainstruments.com)

BOILER-TRAK™



### Description

Sierra Instruments' Boiler-Trak™ Immersible Thermal Mass Flow Meter provides an optimized solution for natural gas or propane flow measurement applications. Boiler-Trak is designed to provide an economical solution to new regulations for the burning of natural gas or propane in heaters and boilers. The meter's sensor offers long-term reliability and a 200 millisecond response to changes in flow rate.

The versatile microprocessor-based transmitter integrates the functions of flow-range adjustment, meter validation and diagnostics in a probe-mounted NEMA 4X (IP65) housing. Mass flow rate and totalized flow, as well as other configuration variables, are displayed on the meter's 2 x 12 backlit LCD panel.

The meter also provides an optical/galvanic isolated 4-20 mA output and two alarm outputs along with a programmable pulse output for remote totalization. An optional Modbus Communications package is also available. The programmable transmitter is easily configured via RS-232 and Sierra's Smart Interface™ Windows™ based software (supplied with the meter) or three push buttons in the device. Boiler-Trak is suitable for pipes or ducts from 1.25-inches to 6-inches.

Windows is a registered trademarks of Microsoft.

The information contained herein is subject to change without notice.

## Performance Specifications

### Accuracy of Point Velocity

+/- 1% of full scale (actual gas calibration)  
 +/- 1% of full scale +/- 3% of reading (correlation)

### Repeatability

+/- 0.2% of full scale

### Temperature Coefficient

+/- 0.02% of reading per °F within +/- 50°F of customer specified conditions  
 +/- 0.03% of reading per °F within +/- 50°F to 100°F of customer specified conditions  
 +/- 0.04% of reading per °C within +/- 25°C of customer specified conditions  
 +/- 0.06% of reading per °C within +/- 25°C to 50°C of customer specified conditions

### Pressure Coefficient

.02% per 7 kpa for natural gas / Methane / Propane

### Response Time

200 milliseconds to 63% of final velocity value

## Operating Specifications

### Gases

Natural gas, Propane, Methane

### Gas Pressure

0 psig to 120 psig (0 to 8 barg) Note: actual gas calibration limited to 30 psig (2 barg)

### Pressure Drop

Negligible

### Gas & Ambient Temperature

Gas . . . -40°F to 176°F (-40°C to 80°C)

Note: actual gas calibration limited to 50°F to 100°F (10°C to 38°C)

Ambient . . . -40°F to 120°F (-40°C to 50°C)

### Power Requirements

15 to 18 VDC (regulated), 625 mA maximum

Note: no other option available due to safety consideration

### Output Signal

Linear 0–5 VDC and 4–20 mA proportional to mass flow rate. \*Modbus Optional

### Standard Calibrated Flow Rates

In various sizes of schedule 40 piping - STP = 70°F, 1atm (21°C, 101.3 kpa)	
1.25"	80 SCFM (2.1 NM <sup>3</sup> /min)
1.5"	110 SCFM (2.9 NM <sup>3</sup> /min)
2"	185 SCFM (4.9 NM <sup>3</sup> /min)
2.5"	265 SCFM (7.0 NM <sup>3</sup> /min)
3"	410 SCFM (10.8 NM <sup>3</sup> /min)
4"	705 SCFM (18.5 NM <sup>3</sup> /min)
6"	1600 SCFM (42.1 NM <sup>3</sup> /min)

## Tables

### (L) Dimensions

Code	L
L04	4.0 (101.6)
L06	6.0 (152.4)
L09	9.0 (228.6)
L13	13.0 (330.2)

All dimensions are inches. Millimeters are in parentheses. Certified drawings are available on request.

## Operating Specifications (cont.)

### Alarms

Hard contact user-adjustable high and low  
 Dead band adjustable with Smart Interface™ software  
 Relay ratings . . . . . Maximum 42 VAC or 42 VDC, 140 mA

### Displays

Alphanumeric 2 x 12 digit backlit LCD  
 Adjustable variables via on-board switches (password protected)  
 or with Smart Interface™ software  
 Adjustable variables. . Full scale (50 to 100 %)  
 Time Response (1 to 7 seconds)  
 Correction factor setting (0.5 to 5)  
 Zero and span

### Totalizer

Eight digits (9,999,999) in engineering units  
 Resettable by software or on-board switches

### Software

Smart Interface™ Windows™-based software  
 Minimum 8 MB of RAM, preferred 16 MB of RAM  
 RS-232 communication  
 Additional features. . . Alarm dead band adjustment  
 Low flow cut-off adjustment  
 Linearization adjustment  
 Save / Load configurations  
 Flow meter validation

## Physical Specifications

### Wetted Material

Probe. . . . . 316SS  
 Sensor. . . . . 304SS, glass coating epoxy

### Enclosure

NEMA 4X (IP65) powder-coated cast aluminum

### Electrical Connections

One 1/2-inch female NPT

### Mounting

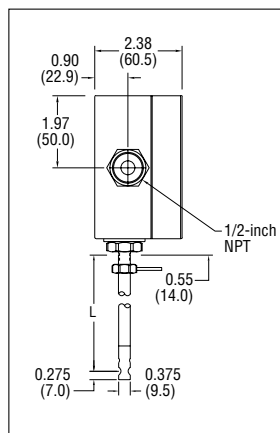
3/8-inch tube compression fitting with 1/2-inch male NPT

### Certifications

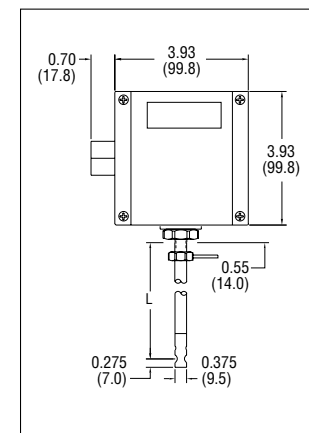
CE approved

## Dimensional Specifications

### NEMA 4X – Side View (EN2)



### NEMA 4X – Front View (EN2)



All dimensions are inches. Millimeters are in parentheses. Certified drawings are available on request.

## Ordering the 620S BT

620S BT

### PART NUMBER

**620S BT** Boiler-Trak™ Mass Flow Meter

### PROBE LENGTH

**L04** 3.7 - inches (9.5 cm)  
**L06** 6 - inch (15 cm)  
**L09** 9 - inch (23 cm)  
**L13** 13 - inch (33 cm)  
 Longer: consult factory

### MOUNTING ACCESSORIES

**M1** Compression Fitting  
 3/8-inch probe feed through by x 1/2-inch Male NPT

### ELECTRONICS ENCLOSURE

**EN2** NEMA 4X (IP65) Enclosure  
 Mounted directly on probe.

### OUTPUT SIGNAL

**V1** 0-5 VDC, Linear  
**V3** 0-10 VDC, Linear  
**V4** 4-20 mA, Linear

### DISPLAY

**NR** No Readout  
**DD** Digital Display

### SPECIFY GAS

**8** Methane (natural gas) calibration (+/- 1.0% full scale)  
**9** Methane (natural gas) correlation (+/- 3.0% reading plus 1.0% full scale)  
**12** Propane calibration (+/- 1.0% full scale)  
**13** Propane correlation (+/- 3.0% reading plus 1.0% full scale)

*\*Note: For other gases, please use Sierra Model 620S or 640S*

### OPTION 1 (DIGITAL COMMUNICATIONS)

**PULSE** Pulse  
**MB** MODBUS

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SIERRA INSTRUMENTS, NORTH AMERICA • 5 Harris Court, Building L • Monterey, California • (800) 866-0200 • (831) 373-0200 • Fax (831) 373-4402 • [www.sierrainstruments.com](http://www.sierrainstruments.com)

SIERRA INSTRUMENTS, EUROPE • Bijlmansweid 2 • 1934RE Egmond aan den Hoef • The Netherlands • +31 72 5071400 • Fax: +31 72 5071401

SIERRA INSTRUMENTS, ASIA • Rm.618, Tomson Centre, Bldg. A • 188 Zhang Yang Road • Pu Dong New District • Shanghai, P.R. China 200122 • +8621 5879 8521/22 • Fax: +8621 5879 8586