# Single Channel Mass Flow Switch

#### **FEATURES**

- Mass flow switch for the detection of the mass flow rate of liquids and gases
- Wide operating temperature range -100°F to +850°F (-73.3°C to 454°C)
- Flow Switch range of 0.01 to 5 fps liquids and 0.1 to 500 fps gasesn
- Fast Flow switch response time of 0.5 to 10 seconds (media dependent)
- CE, CENELEC and CSA approvals





### **DESCRIPTION**

ierra's InnovaSwitch™ represents the state-ofthe-art in gaseous flow switching, continuing the Sierra tradition of providing the highest quality mass flow meters and controllers in the industry.

Flow detection is accomplished by using a high-resolution thermal differential technique. The sensor consists of a pair of matched Resistance Temperature Detectors (RTD's). One RTD is self-heated using a constant DC current. The other RTD is unheated and provides an accurate process temperature reference. The thermal differential created between the reference and the heated RTD pair is a function of the density and/or velocity of the media with which the sensor is in contact. The sensor and welded parts are of durable 316L stainless steel, all welded construction with no moving parts.

The switch is easy to install and adjust, giving reliable, low maintenance performance in the most demanding applications.



#### **Operating Range**

Flow Switch: Adjustable flow rate (feet per second-fps), typical: 0.01 to 5.0 fps liquids and 0.1 to 500 fps gases

#### **Response Time:**

Flow Switch: 0.5 to 10 seconds (media dependent)

#### Repeatability

+/- 1% of setpoint (Flow) or 1/32" (0.8mm) Level

#### Stability

Drift < 0.5% from calibrated setpoint over a range of +/-50F. Temperature compensated through entire range.

#### **OPERATING SPECIFICATIONS**

#### **Operating Temperature**

Standard Temp: -70°C to 200°C (-100°F to +39°F) Medium Temp (MT): 300°C max (572°F) High Temp (HT): 458°C max (856°F)

Electronics: -40 °C to 60 °C (-40 °F to 140 °F). Optional remote electronics for use in medium and Hi T environments

#### **Operating Pressure**

to 3000 psia (207 bar)

#### **Input Power**

115 VAC, 50/60Hz standard. 230 VAC, 50/60Hz optional, 24VDC optional. 3.1 Watt maximum

#### Output

5A. 250 VAC. DPDT with fail safe capability

#### **OPERATING SPECIFICATIONS (CONTINUED)**

#### **Wetted Materials:**

316 L SS, Hastelloy, Monel, Inconel or other materials optional

#### **Enclosure:**

Explosion Proof; NEMA 3,4X,7,9. CSA, FM, UL, CENELEC and EECS approved

#### **Process Connection:**

0.75" MNPT standard. 0.5" and larger MNPT and various other process connections such as sanitary and flanges optional

#### **Insertion Length:**

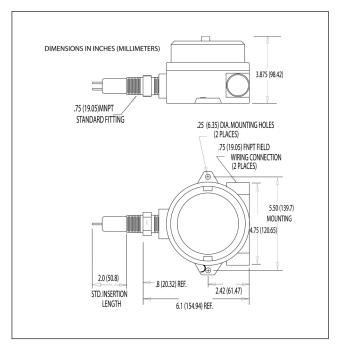
2.0" standard. 0.5" or greater optional

#### **Approvals**

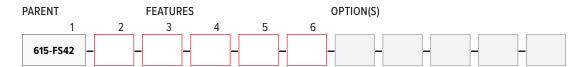
CE, CSA, CENELEC Class 1 Div 1 Groups B,C,D

#### **PHYSICAL SPECIFICATIONS**

#### Front and Side Views of InnovaSwitch



## TITLE (CONTINUED)



Instructions: To order a InnovaSwitch 615, please fill in each number block by selecting the codes from the corresponding features below. Notes: The "Parent" model number and one of each "Feature" must be specified. Example: 615-FS42-S6-NO4-2-110-LE-CS-RTD

Parent	
615-FS42	InnovaSwitch™ Flow Switch

Feature 1: Materials	
S6	316L SS
<b>S4</b>	304SS
НС	Hastalloy® C
10	Iconel 600
MN	Monel
AZ	Alloy 20

Feature 2: Mounting		
3A1	1.5-inch Sanitary with 3A stamp	
N04	0.50-inch MNPT	
N06	0.75-inch MNPT (STD)	
N08	1-inch MNPT	
RA1-S6	1-inch Stainless steel raised face flange class 150	
RA2-S6	2-inch Stainless steel raised face flange class 150	
RB1	1-inch Stainless steel raised face flange class 300	
RB2	2-inch Stainless steel raised face flange class 300	

Feature 3: Insertion Length		
2	2.0-inch (50.8 mm) (STD)	
ххх.хх	Custom length, specified in .5 inch increments, min. 0.5 inch, max. 120 inches.	

Feature 4: Power Input		
110	110 VAC	
220	<b>220</b> 220 VAC	
24D	24 VDC not available with HT Switch (615-FS42)	

	Feature 5: Electronics Enclosure	
<b>LE</b> Local e		Local electronics (STD)
	RE Remote Electronics with 25-ft cable. (Required for MT and H	

Feature 6: Approvals		
cs	G CSA approved	
NX	Non-explosion proof switch (STD)	

<b>Options</b>			
СВ	Calibration, air or water (consult factory for other fluids)	нт	High temperature to 850°F (458°C); includes EN(6)
EN (6)	Extended neck 6 inches (152.4mm)	CE	CE approval
XW	Explosion proof window	RTD	RTD output
VI	Variable insertion (>3-inch pipe ID req), 3/4-inch NPT with Teflon ferrule, max. 15 psig (1.0 barg)	то	Thermocouple output
MT	Medium temperature to 572°F (300°C); includes EN(3)		



# Measurably Different.®