

QuadraTherm



The Thermal Mass Flow Meter for High Accuracy
Air, Gas, and Mixture Flow Measurement





SIERRA

QuadraTherm®

10246.98 SCFM
69.46 F

Thermal mass flow **accuracy** you never imagined possible.

If your goal is to achieve maximum productivity, efficiency, and end-product quality in manufacturing and industrial process control, only the highest accuracy air, natural gas, and gas mixture flow measurements can get you there.

Today, Sierra's QuadraTherm® 640i and 780i deliver the world's most accurate thermal mass flow measurements. Accuracy is as good as, if not better than, Coriolis at a fraction of the price. Benefit from precise mass flow rate, temperature, and pressure measurement with a single device.

With over ten years in the field, QuadraTherm flow sensor technology has a proven track record of solid industrial performance you can trust.

Four Powerful Sensors

Unlike traditional two-sensor thermal mass flow meters, QuadraTherm has four sensors: three precision platinum temperature sensors and one patented no-drift DrySense™ mass velocity sensor.

As a result, performance improvements abound as unwanted heat-transfer components are calculated and eliminated. Those eliminated components that can otherwise show up as false flows and degrade accuracy include stem conduction, sensor cross-talk, radiation, and natural convection

QuadraTherm's accuracy supercedes conventional thermal meters at +/-0.5% of reading. In addition, flow range capability has tripled from 20,000 to 60,000 sfp (305 smps), while gas mixing and field compositional compensation are now possible.

A Revolutionary Algorithm

At the heart of every QuadraTherm mass flow meter is advanced digital signal processing to enhance thermal mass flow metering technology and thermodynamic measurements.

Sierra's Raptor®2 operating system is the true "brain" of the instrument and includes a revolutionary, living, learning algorithm set made possible by today's powerful microprocessors.

Raptor 2 manages changes in gas flow, temperature, and pressure, as well as outside temperature, via a comprehensive heat-transfer model in the meter firmware. The result is a proprietary, fundamentally different mass flow rate calculation using all pertinent variables for the most precise, stable, and accurate flow measurement possible.

Through Sierra's Smart Interface Portal (SIP) software, QuadraTherm flow meters provide access to a wide range of critical data and allow the user to reconfigure the flow meter in the field without the nuisance and expense of returning it to the factory.



640i insertion



780i inline

640i/780i Highlights

- Accuracy:
+/- 0.5% of reading (inline);
+/- 0.75% of reading (insertion)
- Gases: Air, natural gas, mixtures, flammables, inert gases
- Flow rates: Down to 0.03 smps (0.1 sfps) & up to 305 smps (60,000 sfpm)
- Pipe/duct sizes up to 72" (182 cm)
- Hot-tap probe retractor
- 100:1
- Free user software
- Multivariable: mass flow rate, temperature & pressure
- In-Situ calibration validation
- Built in flow conditioning
- No moving parts, low pressure drop
- Patented QuadraTherm four-sensor design
- DrySense no-drift sensor with lifetime warranty
- Raptor 2 OS "Brain" manages all inputs
- Sierra's fluid library, improves over time
- Multi-language capable
- Digital communications
- Hazardous area approvals

Notable Apps

- ValidCal Diagnostics
- Flow Totalizer
- Meter/Signal tuning
- Dial-A-Pipe: Change pipe size
- Dial-A-Gas: Change gas type
- qMix: Make & upload gas mixtures, retain accuracy

It Has Apps

QuadraTherm is the first thermal mass flow meter to come with comprehensive software apps for ease of use, field adjustment, and calibration validation.

Easily change pipe sizes and measured fluid in the field with apps like Dial-A-Pipe™ and Dial-A-Gas®. (See center image)

Field Calibration Validation

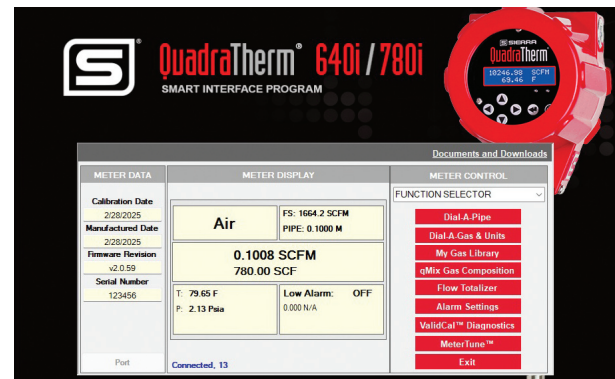
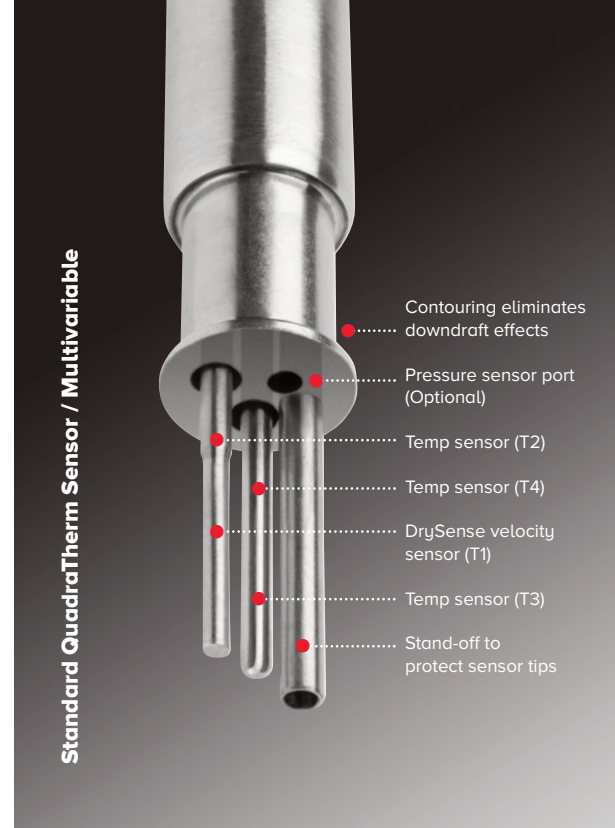
QuadraTherm features field calibration validation through its ValidCal™ Diagnostic software app. This is only possible with its DrySense no-drift velocity sensor. Costly shutdowns and annual factory recalibration charges are now eliminated.

Custom Gas Mixes

Sierra's proprietary qMix™ gas mixing software is available as an optional add-on. It empowers you to create custom gas mixtures and perform meter updating in the field with no expensive factory recalibration required.

Flare Gas Breakthrough

QuadraTherm is the only thermal mass flow meter that can maintain accuracy, even when gas composition changes. The meter works with the qMix app (optional) to adjust and match real-time readings from a gas chromatograph (GC).



This can be done automatically or manually. In auto mode, update frequency can be set by time or by percent change in composition. The user can also collect flow and composition trend analysis, flow alarming, and triggers.

Sierra has many more apps under development to enhance your product experience. When released, you can download and begin using them.

SierraLoop World Class Calibration

Designed by Sierra and located at our metrology headquarters in Monterey, California, SierraLoop™ is among the world's most accurate private gas flow calibration facilities.

Rated at $\pm 0.3\%$ of reading, all calibrations follow the guidelines of ISO 17025 and are traceable to national standards such as NIST (United States National Institute of Standards and Technology).

Fully automated, once flow application data is programmed, SierraLoop automation software manages all aspects of flow calibration testing. It performs high-speed time-aligned data acquisition and performance analysis over the entire flow measurement range, and generates a calibration certificate documenting instrument performance.

Service, Commissioning, Training

The need to deliver fast, localized support to global customers has resulted in the establishment of dedicated Sierra Flow Centers on almost every continent with technical experts in over 150 locations in more than 50 countries. Sierra's team of engineers can commission your flow meter to assure optimal performance and train you to get the most out of your instrument.

We provide lifetime support for all Sierra products and will get on a plane to help you when necessary.

Measurably Different.™

Our primary goal at Sierra is to help make you smarter and more productive with the precision flow measurement instruments we design, build and deliver to meet your unique needs.

Watch the Video

sierrainstruments.com/thermal-principle



PERFORMANCE SPECIFICATIONS

Gases Measured

All inert gases and all non-condensing clean gases
 Flammable gases: methane, propane, hydrogen, digester gas, natural gas
 Corrosive gases compatible with 316 SS, 316L SS, and Pt/Ir (velocity sensor)
 qTherm Gas Library: most common gases and mixtures; air is standard; qTherm Dial-A-Gas option for choice of three additional gases

Mass Velocity Range for Air

0 to 60,000 sfpm (0 to 305 smps) at 21.1°C (70°F), 1 atm

Multivariable Outputs

Mass flow rate (standard)
 Temperature (standard)
 Pressure (optional)
 Totalized flow: totalized value is stored in non-volatile memory

Mass Flow Accuracy

780i Inline version accuracy (highest accuracy):*
 +/- 0.5% of reading above 50% of the full scale flow
 +/- 0.5% of reading plus 0.5% of full scale below 50% of full scale flow

640i Insertion version accuracy:*
 +/- 0.75% of reading above 50% of the full scale flow
 +/- 0.75% of reading plus 0.5% of full scale below 50% of full scale flow

See Table 1: qTherm Dial-A-Gas Selection Chart on next page for accuracy.
 Gas pressure accuracy +/- 1.0% full scale
 Totalize each gas independently with the flow totalizer

* Accuracy statements verified by an independent NIST and NVLAP accredited metrology laboratory.

Gas Temperature Accuracy

+/- 1°C (1.8°F)

Gas Pressure Ranges

30 psia (2.1 bara), 100 psia (6.9 bara), 300 psia (20.7 bara),
 500 psia (34.5 bara), VTP only.

Repeatability

Mass flow rate: +/- 0.15% of full scale
 Gas temperature: +/- 0.5°C (0.9°F)
 Gas pressure: +/- 0.5% of full scale

Response Time

Three seconds to achieve 63% (one time constant) of final value

Mass Flow Rate Turndown

100:1 turndown

ANALOG AND DIGITAL OUTPUTS

Output Signals

4-20 mA flow, 4-20 mA temperature, 4-20 mA pressure (optional)
 Alarm output (contact SPST/opto relays)
 User definable pulse output for totalized flow

Optional Communications Modules

Modbus RTU, HART

SOFTWARE

Smart Interface Program (SIP) Software

Use Dial-A-Gas and Dial-A-Pipe for easy field setup
 Use Meter Tune to optimize performance
 Use ValidCal to validate all meter functions
 Use flow totalizer to totalize the flow
 Use qMix gas mixing feature to create custom gas and gas mixtures

POWER REQUIREMENTS

Input Power

100 to 240 VAC (0.4 Amps RMS at 230 VAC)
 24 VDC +/- 10%, 1.04 Amps

OPERATING SPECIFICATIONS

780i Inline Version Gas Pressure Requirements

NPT: 500 psia (34.5bara) maximum -1 NAA Only, 300 psig (20.7 barg) maximum
 for -2 or -3 agency approved units

Flange process connections defined by the ASME B 16.5a – 1998 spec. group rating of 316L stainless steel ANSI class 150

316L stainless steel 150 class flanges:
 230 psig at -20°F to 100°F; 195 psig at 200°F;
 175 psig at 300°F; 160 psig at 400°F; and 145 psig at 500°F
 Equivalent DN PN16 flanges are available (see page 10 for sizes)

640i Insertion Version Gas Pressure Maximums (or limits)

Compression fittings: 500 psia (34.5 bara)
 1-inch 150 class flange (-40°F to 250°F) 185 psia (12.8 bara)
 Low pressure hot tap: 150 psia (10.3 bara)
 High pressure hot tap: 230 psia (15.9 bara)
 Minimum pipe size 2 inches (50 mm)

Gas Temperature Requirements (all versions)







-40°F (-40°C) to 392°F (200°C)
 High temperature (HT) option to 750°F (400°C) available in 640S model only

Ambient Temperature (NAA and cFMus versions)

-40°F (-40°C) to 140°F (60°C)
 ATEX/IECEx Versions -4°F(-20°C) to 140°F (60°C)

PHYSICAL SPECIFICATIONS

User Interface

Local keypad with a six-button interface
 Exit  Enter  Four-way directional arrows    
 RS-232 or USB with PC software for communication and programming

Digital Display

UltraBright, backlit, LCD digital display, 2 x 16, 2 x 32 scrolling

780i Inline Version Process Connections

See page 9 and 10 for NPT, ANSI class 150 flange and PN16 DN sizes.

640i Insertion Version Process Connections

See page 6 through 8 for insertion sizes.
 ANSI 1-inch - ANSI class 150 flange (optional)
 Low pressure hot tap rated to 150 psia (10.3 bara)
 High pressure hot tap and retractor 230 psia (15.9 bara)

Wetted Materials

316 SS, 316L SS, and Pt/Ir (velocity sensor)
 Viton® VTP Pressure Option

Leak Integrity

5 x 10⁻⁹ sccs of helium maximum

Approval Agencies

cFMus—Explosion proof for Class I, Div I, Groups B,C,D
 CE—European Conformity
 ATEX/IECEx

Enclosure

NEMA 4X (IP66), hazardous-area explosion proof, flow pointer, meter information tag.

TABLE 1: qTherm Dial-A-Gas Selection Chart

Gas	780i Accuracy		640i Accuracy	
	Actual Gas ⁽¹⁾	qTherm Dial-A-Gas ⁽²⁾	Actual Gas ⁽¹⁾	qTherm Dial-A-Gas ⁽²⁾
Air ⁽³⁾	±0.5%	N/A	±0.75%	N/A
Ammonia	N/A	±3.0%	N/A	±3.0%
Argon	±0.5%	±3.0%	±0.75%	±3.0%
Carbon Dioxide	±0.5%	±3.0%	±0.75%	±3.0%
Chlorine	N/A	±3.0%	N/A	±3.0%
Digester Gas (60% CH ₄ , 40% CO ₂)	±0.5%	±3.0%	±0.75%	±3.0%
Helium	±0.5%	±3.0%	±0.75%	±3.0%
Hydrogen	±0.5%	±5.0%	±0.75%	±5.0%
Methane	±0.5%	±3.0%	±0.75%	±3.0%
Nitrogen	±0.5%	±3.0%	±0.75%	±3.0%
Oxygen	N/A	+/- 0.75% Reading + 0.5% Full Scale	N/A	+/- 0.75% Reading + 0.5% Full Scale
Propane	±0.5%	±3.0%	±0.75%	±3.0%
Other ⁽⁴⁾ —Consult Factory	Special Calibration Request (SCR)	Special Calibration Request (SCR)	Special Calibration Request (SCR)	Special Calibration Request (SCR)

Notes: (1) % of reading at >50% of full scale flow; add 0.5% of full scale below 50% of full scale flow

(2) % of full scale unless otherwise noted

(3) Air is standard on the instrument and cannot be removed

(4) The qTherm Gas Library is a proprietary gas property index that is continually updated and improved

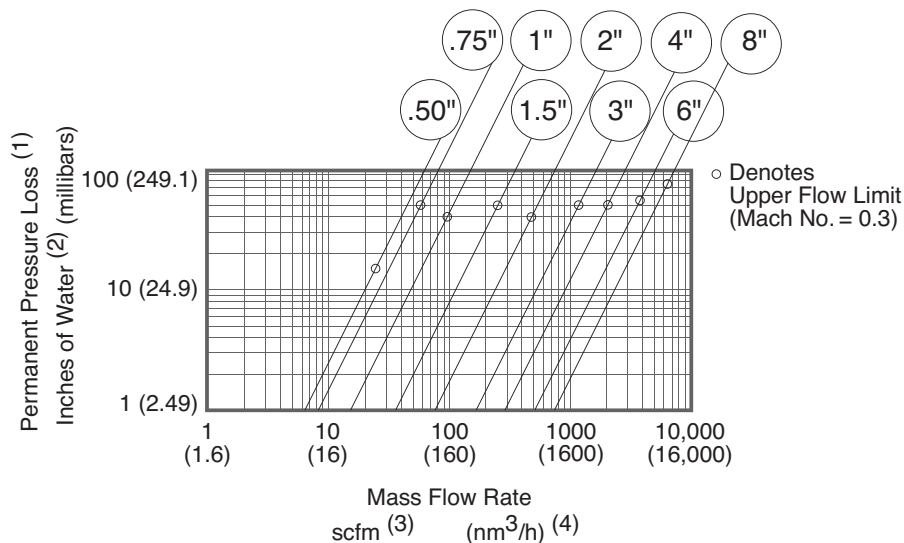
TABLE 2: 640i/780i Straight Run Requirements

Piping Condition	Upstream 640i Insertion	Upstream 780i Inline with Flow Conditioning ⁽¹⁾	640i Downstream ⁽²⁾	780i Downstream ⁽²⁾
Single 90° Elbow or T-Piece	15D	1D	1D	0D
Two Elbows (in the same plane)	20D	3D	3D	0D
Two Elbows (in different plane)	40D	3D	3D	0D
Reduction (4:1)	15D	3D	3D	0D
Expansion (4:1)	30D	3D	3D	0D
After Control Valve	40D	5D	5D	0D

Notes: (1) Number of diameters (D) of straight pipe required between upstream disturbance and the flow meter

(2) Number of diameters (D) of straight pipe required downstream of the flow meter

780i INLINE PRESSURE DROP



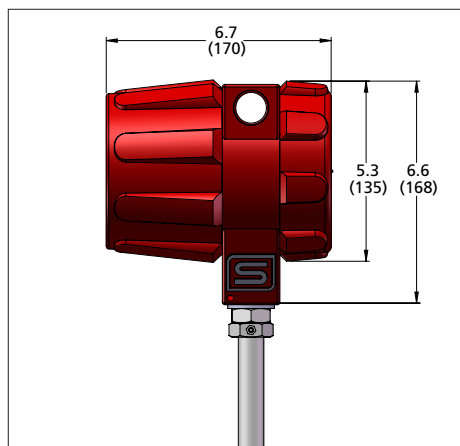
Notes: (1) For air and nitrogen at 20°C temperature and 1 atmosphere pressure

(2) 1 inch of water at 60°F = 0.0361 psi

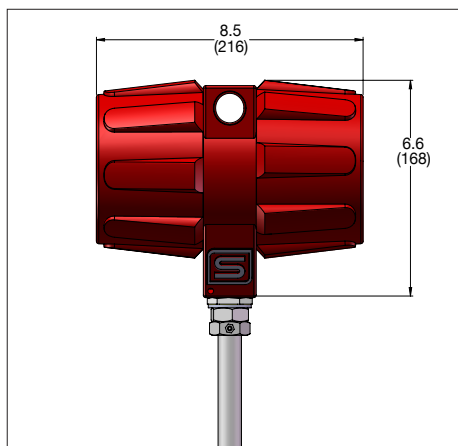
(3) At base conditions of 21.1°C temperature and 1 atmosphere pressure

(4) At base conditions of 0°C temperature and 1 atmosphere pressure

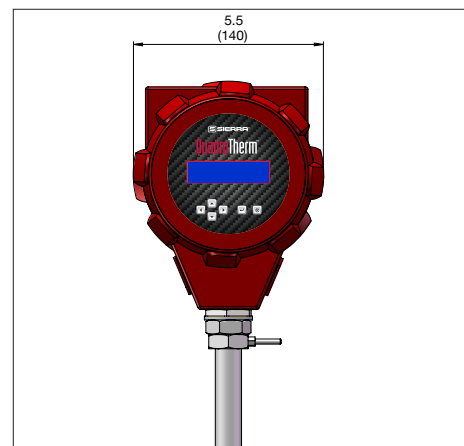
P2-DD—Side View



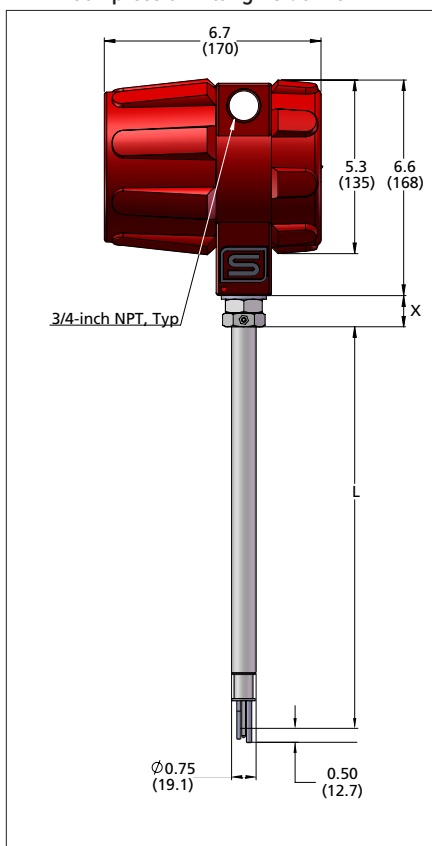
P3-DD—Side View



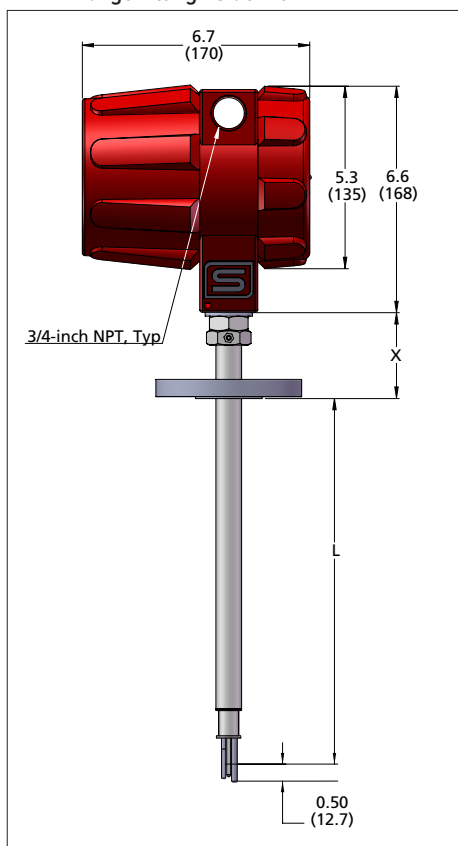
All Versions—Front View



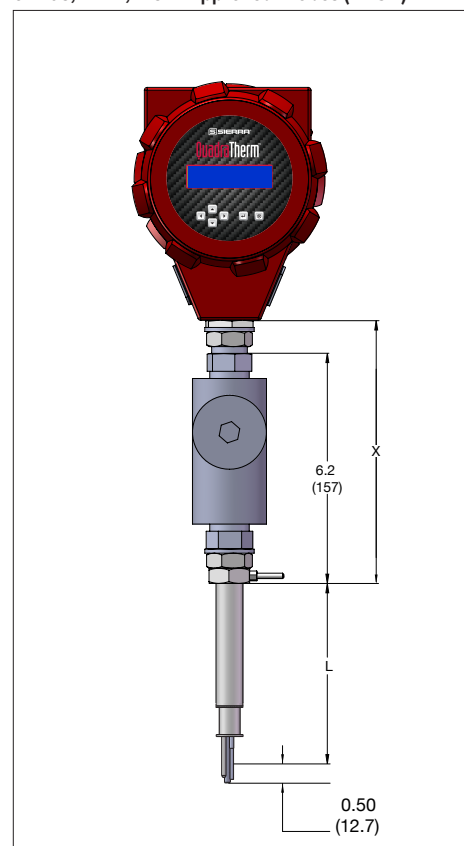
P2-DD Compression Fitting—Side View



P2-DD Flange Fitting—Side View



cFMus, ATEX, IECEx Approved Probes (> 13")



Note: All dimensions in inches with (mm) in brackets; certified drawings available upon request. All drawings have $\pm .25$ inch (6.4 mm) tolerance.

**Length Chart 640i
Compressions Fittings**

Code	L	X
L06	6.0 (152)	1.25 (31.75)
L09	9.0 (229)	1.25 (31.75)
L13	13.0 (330)	1.25 (31.75)
L18	18.0 (457)	1.25 (31.75)
L24	24 (610)	1.25 (31.75)
L36	36 (914)	1.25 (31.75)
L48	48 (1219)	1.25 (31.75)

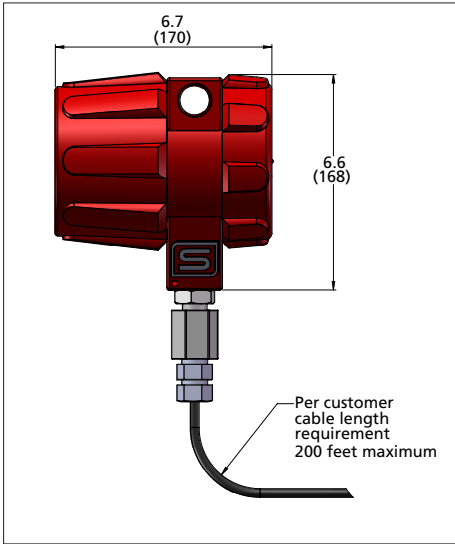
**Length Chart 640i
Flange Mounting**

Code	L	X
L06	6.0 (152)	2.69 (68.33)
L09	9.0 (229)	2.69 (68.33)
L13	13.0 (330)	2.69 (68.33)
L18	18.0 (457)	2.69 (68.33)
L24	24 (610)	2.69 (68.33)
L36	36 (914)	2.69 (68.33)
L48	48 (1219)	2.69 (68.33)

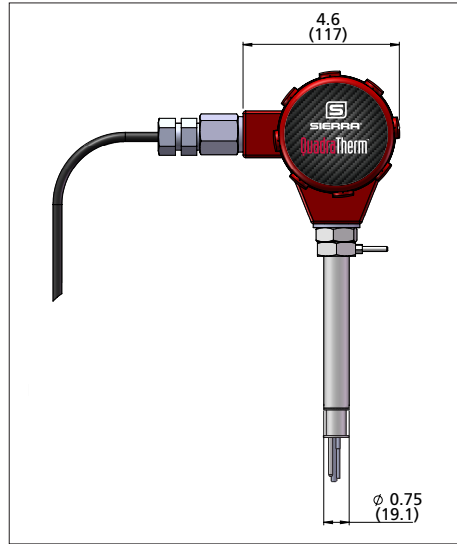
**Length Chart 640i
FM Version**

Code	L	X
L06	6.0 (152)	10.25 (260.35)
L09	9.0 (229)	10.25 (260.35)
L13	13.0 (330)	10.25 (260.35)
L18	18.0 (457)	10.25 (260.35)
L24	24 (610)	10.25 (260.35)
L36	36 (914)	10.25 (260.35)
L48	48 (1219)	10.25 (260.35)

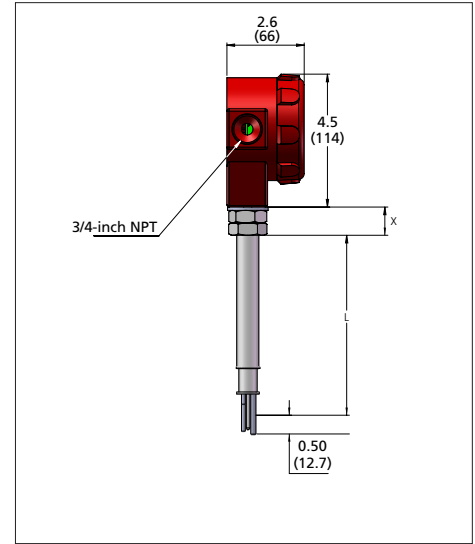
Remote Electronics VT, VTP—Side View



Remote Probe VT—Front View



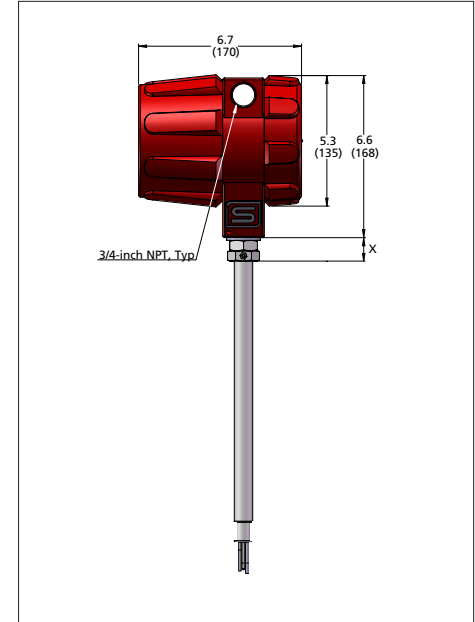
Remote Probe VT—Side View



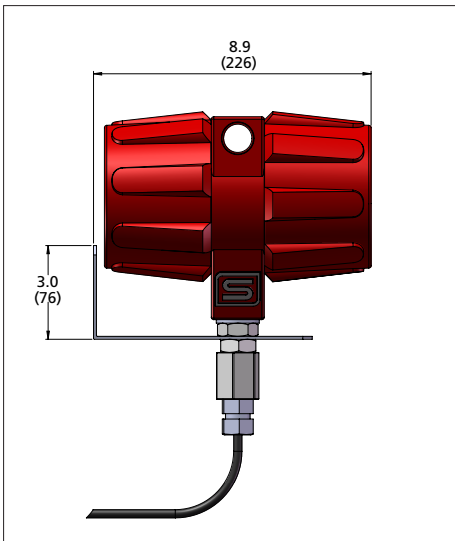
Remote Probe VTP—Front View



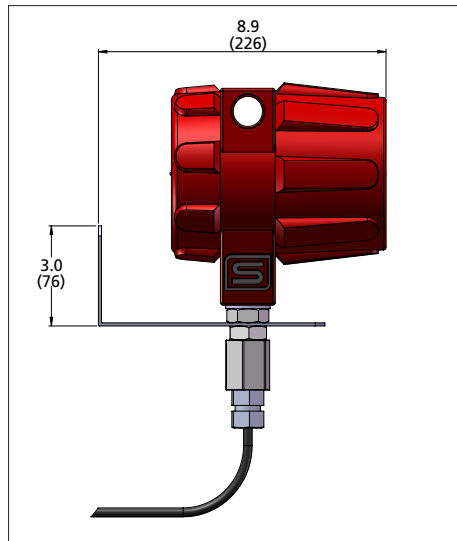
Remote Probe VTP—Side View



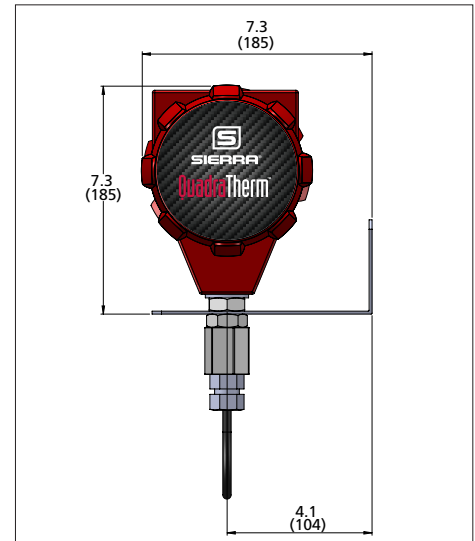
P3-DD Remote Bracket—Side View



P2-DD Remote Bracket—Side View

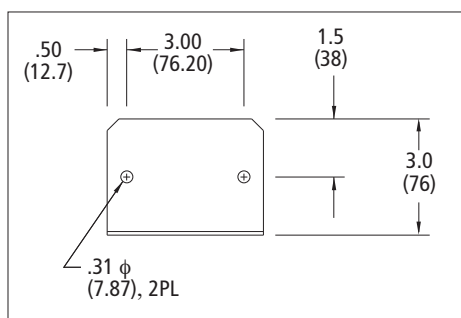


Remote Bracket—Front View



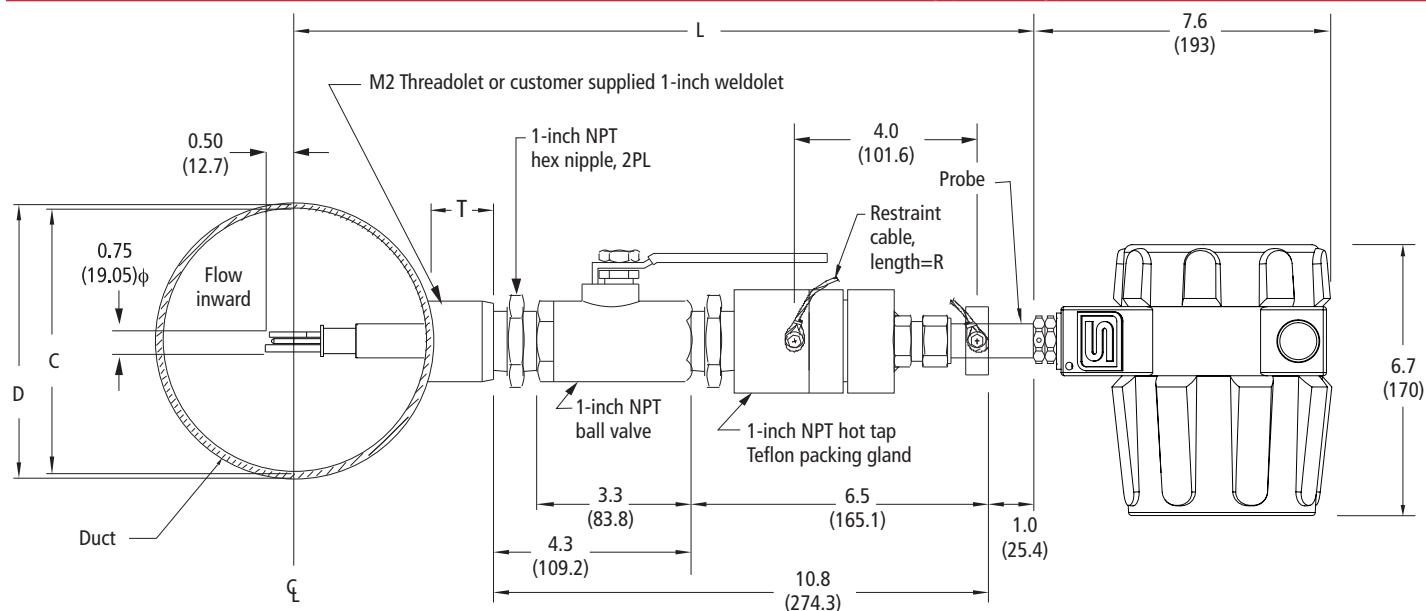
Note: All dimensions in inches with (mm) in brackets; certified drawings available upon request. All drawings have $\pm .25$ inch (6.4 mm) tolerance.

10 Mounting Holes for Remote Bracket



Length Chart 640i Remote Mount Junction Box		
Code	L	X
L06	6.0 (152)	1.25 (37.75)
L09	9.0 (229)	1.25 (37.75)
L13	13.0 (330)	1.25 (37.75)
L18	18.0 (457)	1.25 (37.75)
L24	24 (610)	1.25 (37.75)
L36	36 (914)	1.25 (37.75)
L48	48 (1219)	1.25 (37.75)

640i INSERTION LOW PRESSURE HOT TAP to 150 psig (10.3 barg)



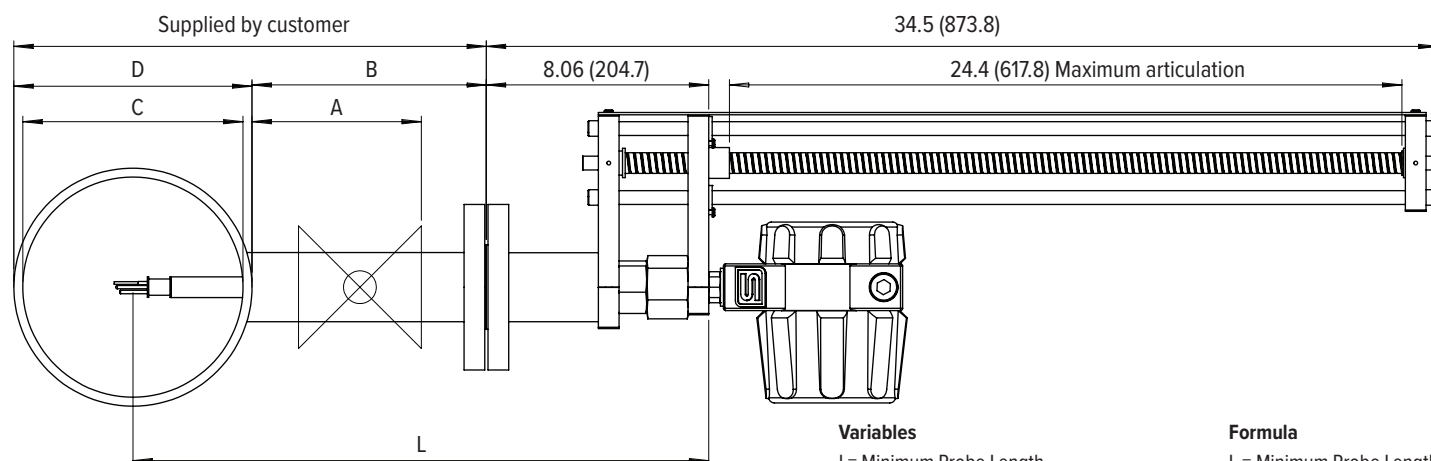
Variables

L = Nominal Probe Length
D = Duct O.D.
C = Duct I.D.
T = Height of "Threadolet"
or Customer Provided Weldolet
R = Restraint Cable Length

Formula

$L > 12.3 + T + D/2$
So L must be equal
or greater than 12.3-inches
plus the height of the
"Threadolet" plus half the duct O.D.
 $R = D/2 + T + 7.3$

640i HIGH PRESSURE HOT TAP is flange dependent up to 400 psig (27.6 barg)



Variables

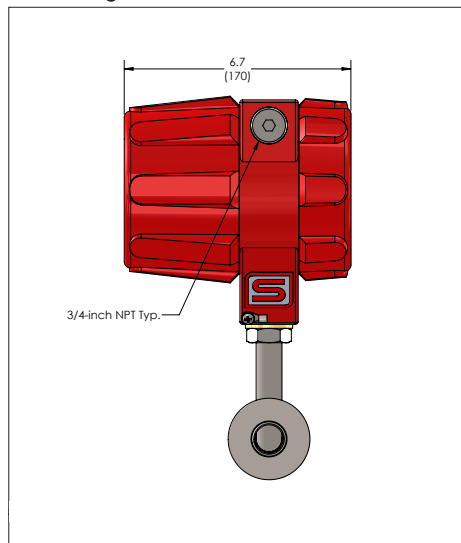
L = Minimum Probe Length
A = Distance From Duct OD To Valve Outlet
B = Distance From Duct OD To Flange Face
C = Duct Inner Diameter
D = Duct Outer Diameter

Formula

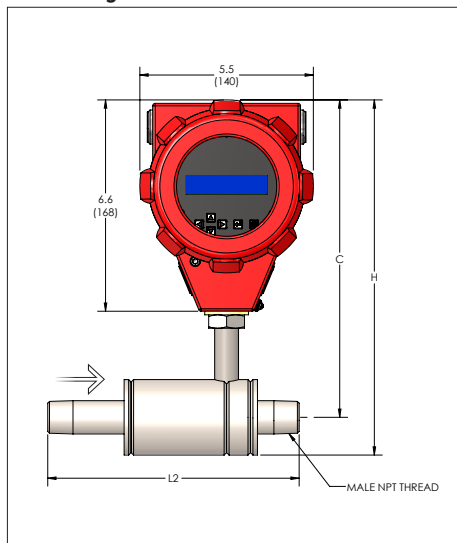
L = Minimum Probe Length
 $L = 8 + B + 1/2 D$
 $D/2 + A \leq 24.4$

Note: All dimensions in inches with (mm) in brackets; certified drawings available upon request

1/2" Through 1 1/2" NPT–Side View



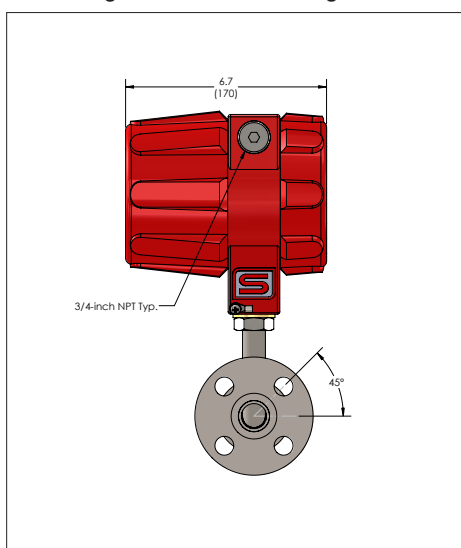
1/2" Through 1 1/2" NPT–Front View



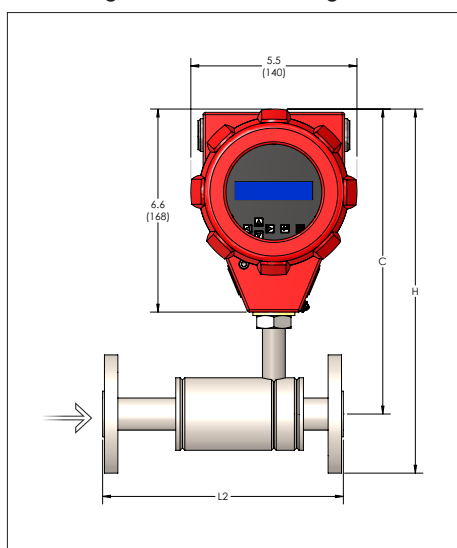
Sizes for NPT

Size	H	C	L2
1/2-inch	10.5 (267)	9.9 (251)	7.5 (191)
3/4-inch	10.8 (274)	9.9 (251)	7.9 (201)
1-inch	11.2 (284)	9.9 (251)	8.3 (211)
1 1/2-inch	11.5 (292)	9.9 (251)	9.5 (241)

1/2" Through 1 1/2" 150 Class Flange–Side View



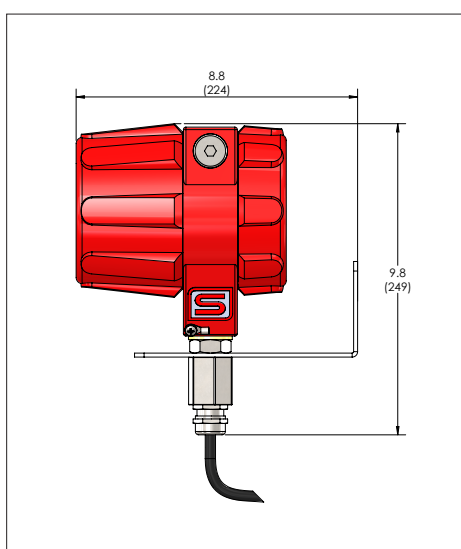
1/2" Through 1 1/2" 150 Class Flange–Front View



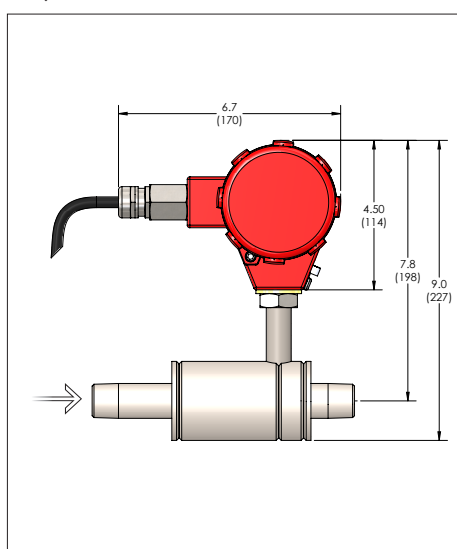
Sizes For ANSI Class 150 Flange

Size	H	C	L2
1/2-inch	11.6 (295)	9.9 (251)	7.5 (191)
3/4-inch	11.8 (300)	9.9 (251)	7.9 (201)
1-inch	12.0 (304)	9.9 (251)	8.3 (211)
1 1/2-inch	12.2 (310)	9.9 (251)	9.5 (241)

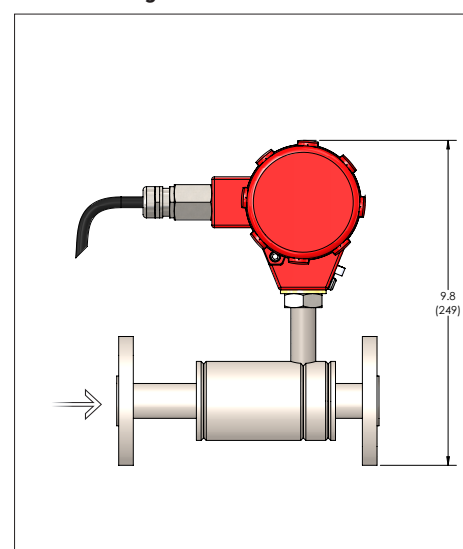
NPT Remote Electronics–Side View



NPT, VT Remote–Front View

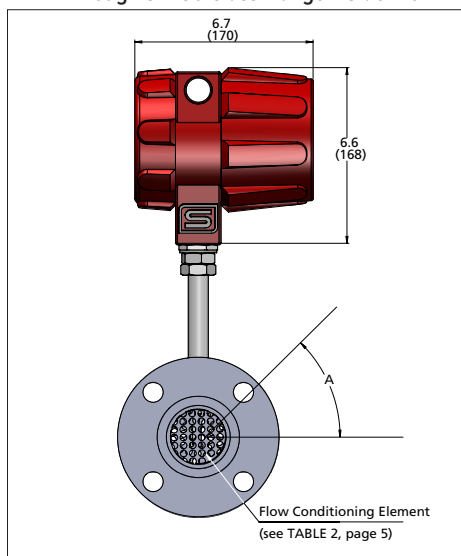


150 Class Flange VT Remote–Front View

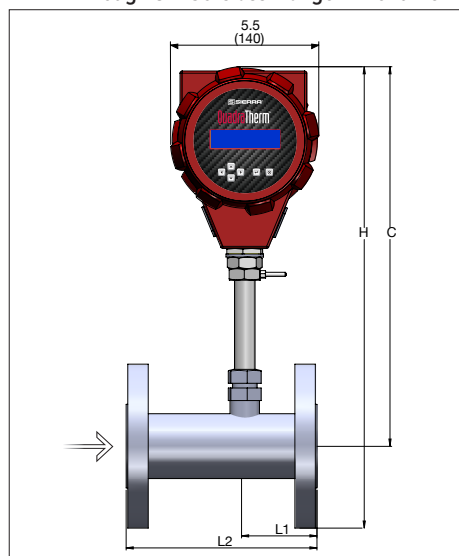


Note: All dimensions in inches with (mm) in brackets; certified drawings available upon request

2" Through 8" 150 Class Flange—Side View



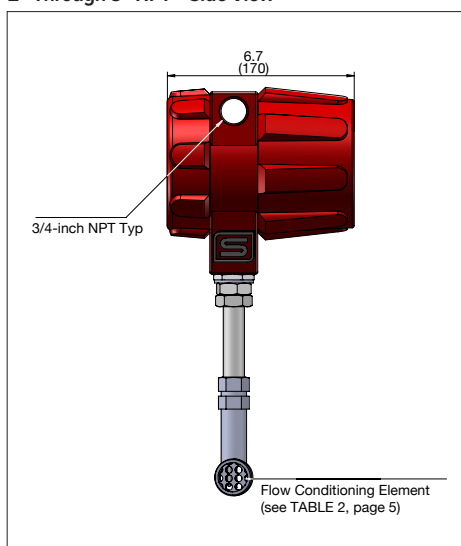
2" Through 8" 150 Class Flange—Front View



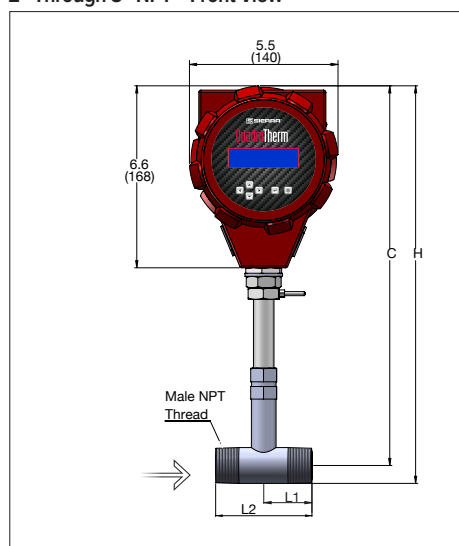
Sizes for ANSI Class 150 Flanges

Size	H	C	L1	L2	A
2-inch	17.0 (432)	14.0 (356)	2.6 (66)	7.0 (178)	45
3-inch	17.7 (450)	14.0 (356)	2.6 (66)	10.0 (254)	45
4-inch	18.5 (470)	14.0 (356)	3.6 (91)	12.0 (305)	22.5
6-inch	19.5 (495)	14.0 (356)	5.6 (142)	18.0 (457)	22.5
8-inch	20.7 (526)	14.0 (356)	7.6 (193)	24.0 (610)	22.5

2" Through 8" NPT—Side View



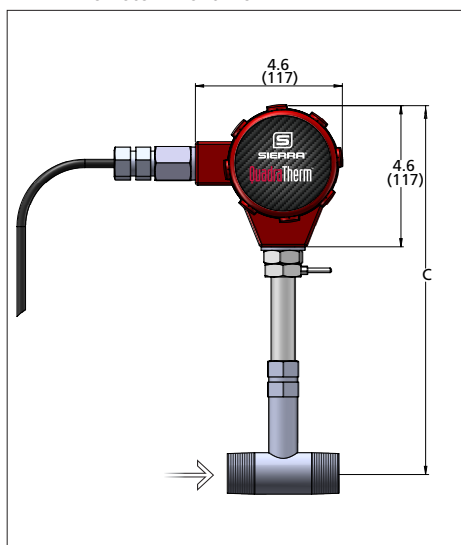
2" Through 8" NPT—Front View



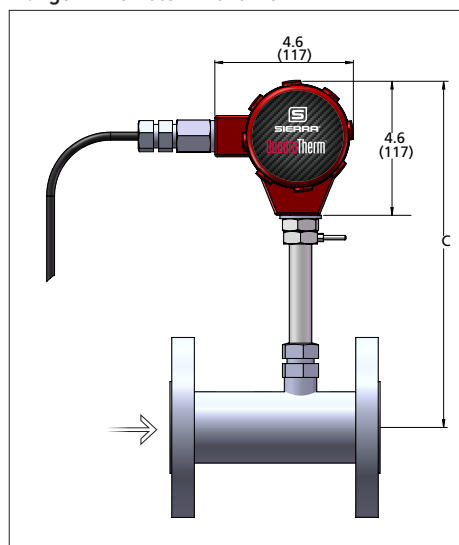
Sizes for 1-inch Through 8-inch NPT

Size	H	C	L1	L2
2-inch	15.1 (384)	14.0 (356)	3.50 (89)	7.50 (191)
3-inch	15.7 (399)	14.0 (356)	4.00 (102)	10.00 (254)
4-inch	16.2 (411)	14.0 (356)	4.00 (102)	12.00 (305)
6-inch	17.3 (439)	14.0 (356)	6.00 (152)	18.00 (457)
8-inch	18.3 (465)	14.0 (356)	8.00 (203)	24.00 (610)

NPT VT Remote—Front View



Flange VT Remote—Front View



Sizes for PN16 DN Flanges

Size	H	C	L1	L2
DN50	17.2 (437)	14.0 (356)	3.34 (85)	7.10 (180)
DN80	17.9 (455)	14.0 (356)	4.14 (105)	10.20 (259)
DN100	18.3 (465)	14.0 (356)	4.57 (116)	12.60 (320)
DN150	19.6 (498)	14.0 (356)	6.77 (172)	18.90 (480)
DN200	20.7 (526)	14.0 (356)	8.47 (215)	24.40 (620)

PARENT	FEATURES									DIAL-A-GAS				OPTIONS
	1	2	3	4	5	6	7	8	9	*10	11	12	13	
640i	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="0"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Instructions: To order a 640i, please fill in each feature number block by selecting the codes from the corresponding features below and following pages.

*Feature 10 is air (always included)

Feature 1: Multivariable

640i VT	Thermal Insertion Mass Flow Meter; all 316L stainless steel construction; linear 4-20 mA output signals for Mass Flow Velocity and Temperature, temperatures -40°F to 392°F (-40°C to 200°C); pressure to 500 psig (34.5 barg); standard accuracy (air) +/- 0.75% of reading above 50% of full scale flow and +/- 0.75% of reading plus 0.5% of full scale below 50% of full scale flow; includes qTherm™ Electronics with PC configuration software; 24 VDC +/- 10.0% or 100-240 VAC input power with a 3/4-inch (2 cm) diameter 316 SS insertion sensor probe; configurable alarm and pulse outputs; CE, cFMus, ATEX, IECEx approved
640i VTP	Add a pressure output to the 640i VT version; three 4-20 mA linear outputs for mass flow velocity, temperature, and pressure; includes pressure sensor up to 500 psia (34.5 bara)

Note: Minimum pipe size for insertions is 2 inches (50 mm) diameter.

Feature 2: Approvals

1	NAA. Non-agency approved.
2	cFMus. Process Temperature Range: -40°C to 200°C (-40°F to 392°F). Class I, Division 1, Groups B,C, and D T3C Ta = -40°C to 60°C (-40°F to 140°F). Type 4x. Maximum probe length is 48 inches (1.22 m). Note: Requires Killark seal for probes >L13, see Note 1
3	ATEX and IECEx. II 2 G Ex db IIC T3 Gb. II 2 D Ex tb IIIC T200°C Db. Ta = -20°C to 60°C (-4°F to 140°F). Process Temperature Range: -40°C to 200°C (-40°F to 392°F). Maximum probe length is 48 inches (1.22 m)

Feature 3: Probe Length

L06	6-inch (15 cm)
L09	9-inch (23 cm)
L13	13-inch (33 cm)
L18	18-inch (46 cm) If agency approved, see Note 1.
L24	24-inch (61 cm) If agency approved, see Note 1.
L36	36-inch (91 cm) If agency approved, see Note 1.
L48	48-inch (122 cm) If agency approved, see Note 1.
L() M5	Probe with 1 inch, class 150 Flange welded to probe. Specify length between flange face and center of pipe in parentheses. Include M5 option Diagram with ADS. Don't select a probe length from Feature 3. Note 1: Killark seal is required for agency approved meters greater than L13 (33 cm). Adds 6.2 in (157 mm) to probe length listed above.

Note 1: Killark seal is required for agency approved meters with >L13. Adds 6.2 in (157 mm) to probe length listed above.

Feature 4: Mounting Options: Standard 3/4" (19.1mm) Diameter Sensor Probe

M0	Customer to supply own mounting hardware
M1	Compression fitting, 3/4-inch (2 cm) with 1-inch (2.5 cm) male NPT
M2()	Threadolet 1-inch Female NPT; specify pipe O.D. in parenthesis
M1-M2()	Compression fitting plus Threadolet. 3/4-inch probe feed through by 1-inch male NPT. Threads into 1-inch Female NPT, which is welded to the pipe. Specify pipe O.D. in parenthesis. We strongly advise to purchase this as a set, since we've seen non compatible NPT threads in the past.
M3	Flat duct bracket, 3/4-inch (2 cm) tube compression fitting
M4()	Curved duct bracket, 3/4-inch (2 cm) tube compression fitting; specify duct O.D. in parentheses
M8()	Low pressure hot tap , includes ball valve and packing gland; maximum 150 psig (10.3 barg); specify duct O.D. in parenthesis. Note: M8 option not available for probes less than 18 inches.
L() JM9	High pressure hot-tap with removable retractor kit assembly includes probe (probe length L in parentheses, MINIMUM length is process connection dependent), removable retractor assembly, packing gland probe seal with a 2-inch ANSI class 150 process connection (other classes available, contact factory) and Conax fitting. Max pressure flange dependent or 500 psig (34.5 barg). Available for probe lengths listed in Feature 3.
M15	Quick removal hot-tap, includes ball valve and compression fitting rated for 40 psig (2.8 barg)

Feature 5: Electronics Enclosure

E2	Hazardous-area location enclosure NEMA 4X (IP66) mounted directly on probe
E4(10)	10 feet away from the probe with junction box mounted on probe. Note: Customer may cut cable length with no effect on accuracy.
E4(25)	25 feet away from the probe with junction box mounted on probe. Note: Customer may cut cable length with no effect on accuracy.
E4(50)	50 feet away from the probe with junction box mounted on probe.
E4(100)	100 feet away from the probe with junction box mounted on probe. Note: Customer may cut cable length with no effect on accuracy.

Feature 6: Input Power

P2	24 VDC +/- 10.0%
P3	100-240 VAC

Feature 7: Output

V4	Two linear 4-20mA outputs for mass flow velocity and temperature
V6 (VTP only)	Three linear 4-20mA outputs for mass flow velocity, temperature and pressure (only available with Feature 1: Multivariable 640i VTP)

Feature 8: Display

DD	Digital Display: UltraBright LCD indicates mass flow velocity, T, P, alarms and totalized mass flow in engineering units; 6-push button user interface makes selection easy: Dial-A-Gas, Dial-A-Pipe, change units, change language, set alarms and much more...
DD-NRT	Totalizer cannot be reset in the field.

Feature 9: Pressure (VTP only)

MP1	30 psia (2.1 bara), VTP only
MP2	100 psia (6.9 bara), VTP only
MP3	300 psia (20.7 bara), VTP only
MP4	500 psia (34.5 bara), VTP only

Note: Put N/A in feature block 9 for VT.

Maximum operating pressure must not exceed the full scale of the pressure transducer if the VTP option is ordered or damage may occur.

Feature 10 : qTherm Dial-A-Gas Selection

*Select three additional gases to be programmed into the instrument; Air is standard on the instrument and cannot be removed. qTherm gas is +/- 3.0% of full scale for all qTherm gases unless otherwise noted. Hydrogen is +/- 5.0% FS.

qTherm Gas Code	Gas	Actual Gas Calibration Code
0	Air (Standard)	0
1	Argon	1A
2	Carbon Dioxide	2A
3	Chlorine	N/A
4	Digester Gas	4A
6	Helium	6A
7	Hydrogen	7A
8	Methane	8A
10	Nitrogen	10A
11	Oxygen (0.75% reading plus 0.5% full scale qTherm accuracy)	N/A
12	Propane	12A
14	Ammonia ¹	N/A
99	Other ¹ —Consult Factory	99A

¹Correlation calibration - consult Gas Table for accuracy.

Note: Accessories must be entered as separate line items on your order.

Option 1: Digital Communications

MB	Modbus RTU full device description
HART	HART with full device description

Note: Available with cFMus, ATEX/IECEX

PARENT	FEATURES								DIAL-A-GAS				OPTIONS
	1	2	3	4	5	6	7	8	*9	10	11	12	1
780i	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="0"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Instructions: To order a 780i, please fill in each feature number block by selecting the codes from the corresponding features below and following pages.

*Feature 9 is air (always included)

Feature 1: Multivariable	
VT	Inline Thermal Mass Flow Meter with Flow Conditioning; all 316L stainless steel construction; linear 4-20 mA output signals for Mass Flow Rate and Temperature; temperature range -40°F to 392°F (-40°C to 200°C) and pressure to 500 psia (34.5bara) maximum -1 NAA Only, (300 psig (20.7 barg) maximum for -2 or -3 agency approved units); standard accuracy +/- 0.5% of reading above 50% of full scale flow and +/- 0.5% of reading plus 0.5% of full scale below 50% of full scale flow; configurable alarm and pulse outputs; CE, cFMus, ATEX, and IECEx approved
VTP	Add a pressure output to the 780i VT version; three 4-20 mA linear outputs for mass flow velocity, temperature, and pressure; includes pressure sensor up to 300 psia (20.68 bara). Note: NAA NPT units can go up to 500 psia (34.5 bara).

Feature 2: Approvals	
1	NAA. Non-agency approved.
2	cFMus. Process Temperature Range: -40°C to 200°C (-40°F to 392°F). Class I, Division 1, Groups B,C, and D T3C Ta = -40°C to 60°C (-40°F to 140°F). Type 4x.
3	ATEX and IECEx. II 2 G Ex db IIC T3 Gb. II 2 D Ex tb IIIC T200°C Db. Ta = -20°C to 60°C (-4°F to 140°F). Process Temperature Range: -40°C to 200°C (-40°F to 392°F).

Feature 3: Inline Flow Bodies with Flow Conditioning		Feature 4: Electronics Enclosure	
N2	1/2-inch (1 cm) NPT male 316 SS	E2	Hazardous-area location enclosure NEMA 4X (IP66) mounted directly on probe
N3	3/4-inch (2 cm) NPT male 316 SS	E4(10)	10 feet away from the probe with junction box mounted on probe.
N4	1-inch (2.5 cm) NPT male 316 SS	E4(25)	25 feet away from the probe with junction box mounted on probe.
N5	1.5-inch (4 cm) NPT male 316 SS	E4(50)	50 feet away from the probe with junction box mounted on probe.
N6	2-inch (5 cm) NPT male 316 SS	E4(100)	100 feet away from the probe with junction box mounted on probe.
N7	3-inch (8 cm) NPT male 316 SS		
N8	4-inch (10 cm) NPT male 316 SS		
N9	6-inch (15 cm) NPT male 316 SS		
N10	8-inch (20 cm) NPT male 316 SS		

Note: Customer may cut cable length with no effect on accuracy.

Feature 5: Input Power	
P2	24 VDC +/- 10.0%
P3	100-240 VAC

Feature 6: Output	
V4	Two linear 4-20mA outputs for T and mass flow rate
V6 (VTP only)	Three linear 4-20mA outputs for T, P, mass flow rate (only available with Feature 1: Multivariable 780i VTP)

Feature 7: Display	
DD	Digital Display: UltraBright LCD indicates Mass Flow Velocity, T, P, Alarms and Totalized Mass Flow in engineering units; 6-push button user interface makes selection easy: Dial-A-Gas, change units, change language, set alarms and much more...
DD-NRT	Totalizer cannot be reset in the field.

Feature 8: Pressure	
MP1	30 psia (2.1 bara), VTP only
MP2	100 psia (6.9 bara), VTP only
MP3	300 psia (20.7 bara), VTP only
MP4	500 psia (34.5 bara), VTP only

Note: Put N/A in feature block 8 for VT.

Maximum operating pressure must not exceed the full scale of the pressure transducer if the VTP option is ordered or damage may occur. Note: NAA NPT units can go up to 500 psia (34.5 bara).

FD6	DN50, PN16, flange
FD7	DN80, PN16, flange
FD8	DN100, PN16, flange
FD9	DN150, PN16, flange
FD10	DN200, PN16, flange
GD4	DN25, PN40, DIN flange
GD5	DN 40, PN40, DIN flange
GD6	DN50, PN40, DIN flange
GD7	DN80, PN40, DIN flange

Feature 9: qTherm Dial-A-Gas Selection

*Select three additional gases to be programmed into the instrument; Air is standard on the instrument and cannot be removed. qTherm gas is +/- 3.0% of full scale for all qTherm gases unless otherwise noted. Hydrogen is +/- 5.0% FS.

qTherm Gas Code	Gas	Actual Gas Calibration Code
0	Air (standard)	0
1	Argon	1A
2	Carbon Dioxide	2A
3	Chlorine	N/A
4	Digester Gas	4A
6	Helium	6A
7	Hydrogen	7A
8	Methane	8A
10	Nitrogen	10A
11	Oxygen (0.75% reading plus 0.5% full scale less than 50% qTherm accuracy)	N/A
12	Propane	12A
14	Ammonia ¹	NA
99	Other ¹ —Consult Factory	99

¹Correlation calibration - consult Gas Table for accuracy.

Option 1: Digital Communications

MB	Modbus RTU full device description
HART	HART with full device description

Note: Available with cFMus and ATEX/IECEX.

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