



CalTrak[®] 350

CalTrak[®] 350 Primary Standard Gas Mass Flow Calibrator

Industrial & Environmental Applications

Instruction Manual

Models: 350-L, 350-M, and 350-H



Part Number: IM-CalTrak-350 Rev. V2 4/15



SIERRA[®]

EXPERIENCE OUR PASSION FOR FLOW!

GLOBAL SUPPORT LOCATIONS: WE ARE HERE TO HELP!

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TRADEMARKS

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Warnings and Cautions

Note and Safety Information

We use caution and warning statements throughout this book to draw your attention to important information.



Warning!

This statement appears with information that is important to protect people and equipment from damage. Pay very close attention to all warnings that apply to your application.



Caution!

This statement appears with information that is important for protecting your equipment and performance. Read and follow all cautions that apply to your application.



Warning! Agency approval for hazardous location installations varies between flow meter models. Consult the flow meter nameplate for specific flow meter approvals before any hazardous location installation.

Warning! All wiring procedures must be performed with the power off.

Warning! To avoid potential electric shock, follow National Electric Code safety practices or your local code when wiring this unit to a power source and to peripheral devices. Failure to do so could result in injury or death. All AC power connections must be in accordance with published CE directives.

Warning! Do not power the flow meter with the sensor remote (if applicable) wires disconnected. This could cause over-heating of the sensors and/or damage to the electronics.

Warning! Before attempting any flow meter repair, verify that the line is de-pressurized.

Warning! Always remove main power before disassembling any part of the mass flow meter/controller.



Caution! Before making adjustments to the device, verify the flow meter/controller is not actively monitoring or reporting to any master control system. Adjustments to the electronics will cause direct changes to flow control settings.

Caution! When using toxic or corrosive gases, purge the line with inert gas for a minimum of four hours at full gas flow before installing the meter.

Caution! The AC wire insulation temperature rating must meet or exceed 80°C (176°F).

Caution! Printed circuit boards are sensitive to electrostatic discharge. To avoid damaging the board, follow these precautions to minimize the risk of damage:

- before handling the assembly, discharge your body by touching a grounded, metal object
- handle all cards by their edges unless otherwise required
- when possible, use grounded electrostatic discharge wrist straps when handling sensitive components

Receipt of System Components

When receiving a Sierra mass flow meter, carefully check the outside packing carton for damage incurred in shipment. If the carton is damaged, notify the local carrier and submit a report to the factory or distributor. Remove the packing slip and check that all ordered components are present. Make sure any spare parts or accessories are not discarded with the packing material. Do not return any equipment to the factory without first contacting Sierra Customer Service.

Technical Assistance

If you encounter a problem with your flow meter, review the configuration information for each step of the installation, operation, and setup procedures. Verify that your settings and adjustments are consistent with factory recommendations. Installation information can be found in Chapter 2 of this manual, and troubleshooting information can be found in Chapter 10.

If the problem persists after following the troubleshooting procedures outlined in this manual, contact Sierra Instruments by fax or by E-mail (see inside front cover). For urgent phone support you may call (800) 866-0200 or (831) 373-0200 between 8:00 a.m. and 5:00 p.m. PST. In Europe, contact Sierra Instruments Europe at +31 (0)72-5071400. In the Asia-Pacific region, contact Sierra Instruments Asia at +86-21-58798521. When contacting Technical Support, make sure to include this information:

- The flow range, serial number, and Sierra order number (all marked on the meter nameplate)
- The software version (visible at start up)
- The problem you are encountering and any corrective action taken
- Application information (gas, pressure, temperature and piping configuration)

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Chapter 1: Introduction

The CalTrak 350 is a portable primary standard gas mass flow calibrator for fast +/- 1.0% of reading calibrations, delivering the accuracy, reliability and value needed to meet flow calibration demands.

Sierra's CalTrak™ 350 was developed specifically for calibrations and verification of critical industrial and environmental tools, including quality control for manufacturers of air samplers, gas chromatographs, and particle counters. It provides the accuracy, customization and durability needed in today's exacting, fast-paced workplace.

CalTrak 350's positive displacement technology provides immediate indication of actual volumetric gas flow rate – accurately and independently of gas type. Integrated temperature and pressure sensors in the flow stream allow users to automatically standardize volumetric flow readings to standard conditions, for traceable verifications of mass flow devices.

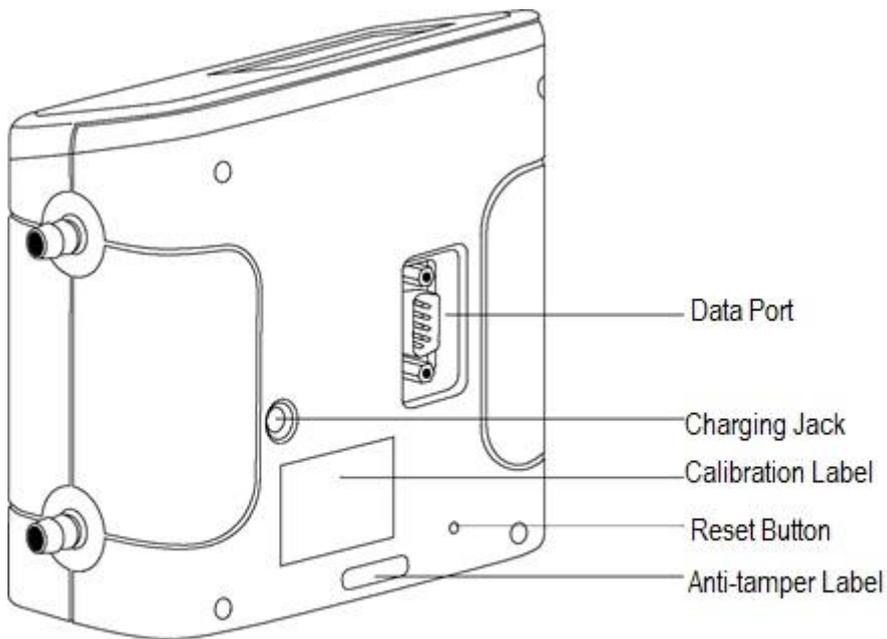
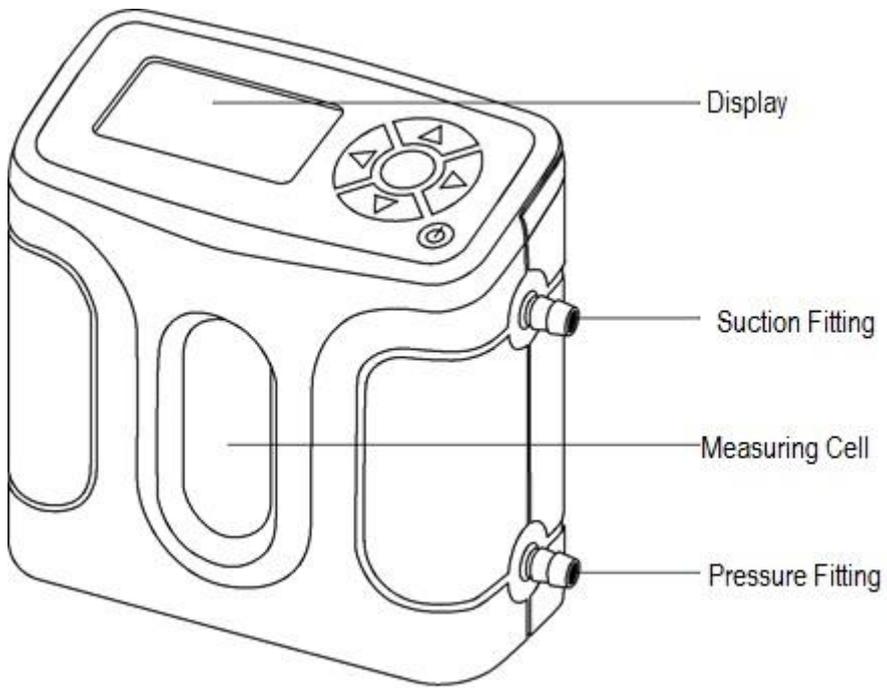
This manual will provide the information needed to operate your CalTrak 350. If at any time you have questions regarding its operation, please contact Sierra through our web site (www.sierrainstruments.com) or call us at 800.866.0200 to speak with a member of our professional customer service staff.

In Your CalTrak 350 Shipment

Your CalTrak comes with the following:

- AC Power Adapter/Charger
- PC Serial Cable (RS-232)
- CalSoft Software
- Leak Test Caps (2); Save for use during the Leak Test
- Calibration Certificate
- Manual

Carrying cases and accessories are available for purchase from Sierra or your local Sierra Partner.



Chapter 2: Operation

Battery

Charging, Installing and Monitoring Your CalTrak Battery

Your CalTrak battery is charged at the factory, but we recommend that you make sure it is fully charged before initial use.

- Connect the AC power adapter to the CalTrak's Charging Jack (DC In).
- Plug the AC power adapter into an AC outlet.

Initial charging should take about eight (8) hours. After the initial charge:

- You may continue to charge your CalTrak indefinitely simply by leaving it connected to the AC power adapter.
- Be sure to charge the battery at least every three (3) months, to maintain battery life.

The battery symbol on the LCD display indicates your CalTrak's battery charge condition. A shaded battery icon indicates a full charge. As the battery voltage drops, the indicator will empty in 20% increments.

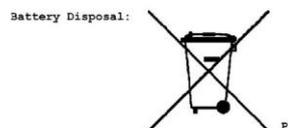
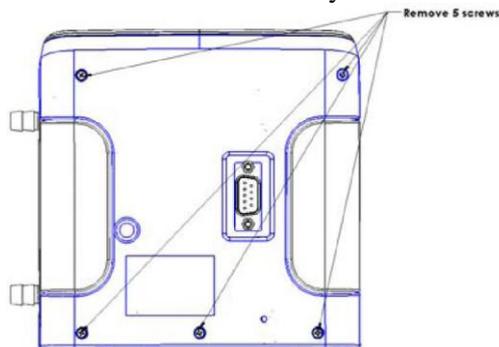
	<p>Important!</p> <p>In compliance with the European Union CE directive 2006/66/EC the battery in your CalTrak should be removed for recycling prior to disposal of the CalTrak. The battery in the CalTrak is a valve regulated sealed lead acid battery. Please note that opening the CalTrak may damage connections so this procedure should only be used for battery disposal.</p>
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Disposal

In compliance with the European Union CE directive 2006/66/EC the battery in your CalTrak should be removed for recycling prior to disposal of the CalTrak. The battery in the CalTrak is a valve regulated sealed lead acid battery. Please note that opening the CalTrak may damage connections so this procedure should only be used for battery disposal.

Procedure

Remove five Phillips head screws on the back of the CalTrak; one will be located under the calibration void label. Lift off the rear cover and disconnect the two pin connector from the battery to the printed circuit board. Lift the battery from the case.



Activation

Turning Your CalTrak On and Off...Simply Press the Power Button

- Press the **On/Off** button for 1 second to turn on your CalTrak.
- When first turned on, your CalTrak displays an opening screen showing the product name, model number and flow range.
- Press the **On/Off** button for 3 seconds to turn your CalTrak off.

Connections

Attaching Your CalTrak to a Device

Connect device to be calibrated to the appropriate CalTrak port. CalTrak 350-L and 350-M units have 1/4 inch-tube Swagelok® fittings at their ports. Contact Sierra for 3/8 inch to 1/4-inch Swagelok® adapter to use 1/4 inch tube in a high flow unit.

- Connect tubing to outlet at top (suction fitting) when a device draws air (such as sampler).
- Connection tubing to bottom inlet (pressure fitting) for devices that push air in (pressure devices).



Display Screen

Understanding the Screen Components

The CalTrak provides a menu of operational settings and commands. The four directional arrow buttons on the control panel allow you to navigate through the menu and select the desired settings for your CalTrak. Your location within the menu is highlighted for easy identification.

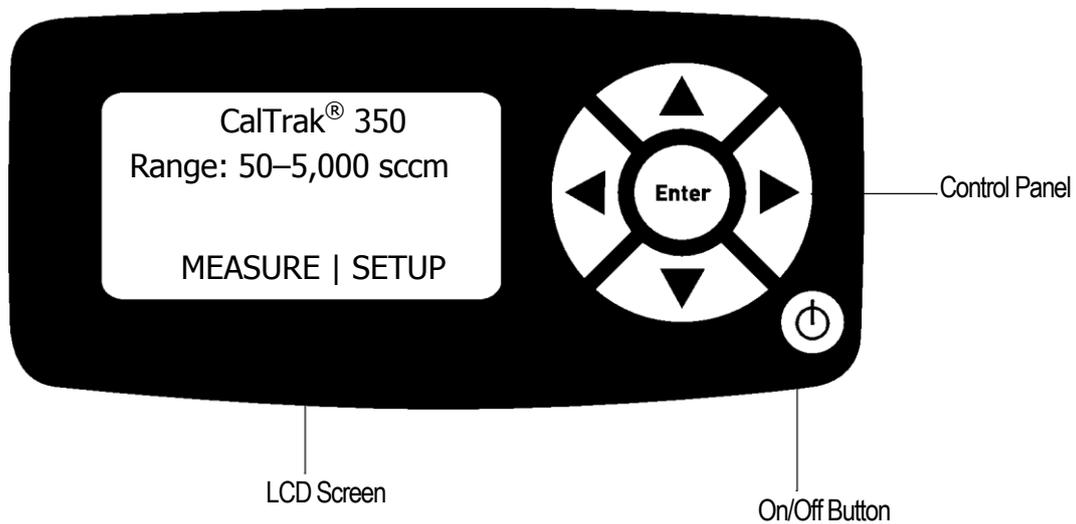
Menu Navigation

Moving through operational menus

- Use the directional arrows \curvearrowright , \curvearrowleft , \rightarrow and \leftarrow on the control panel to find your way through the menu.
- When your desired command is highlighted, simply press the **Enter** button on the control panel.

If you see a menu selection within angle brackets (<...>), that means you have multiple options for an item. Press the left or right (\leftarrow or \rightarrow) arrow button to see the options.

Note: If you wish to use the factory settings proceed to “**Measurements, Taking Gas Flow Readings**” section on page 13.



Set-Up

Customizing the CalTrak to Your Needs

You can customize your CalTrak in the Setup menu.

Highlight **SETUP** in the introduction screen to enter the Setup Menu. Or, highlight **SETUP** after resetting and then exiting a measurement mode screen. The Setup menu has eight submenus (Readings, Units, Time, Date, Preferences, Power, Diagnostics, and About).

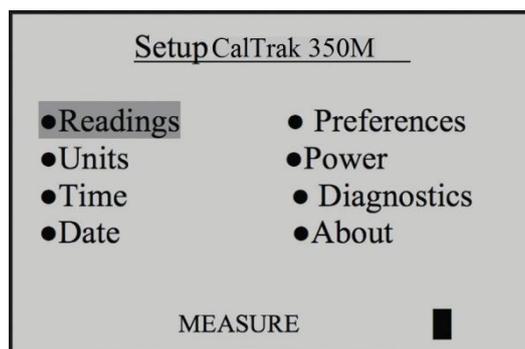
To select a submenu, use the directional arrow buttons to highlight the submenu and press the **Enter** button.

In submenus, brackets (i.e., <...>) indicate different selection options. You can switch back and forth by pressing the forward or backward (◀ or ▶) arrow.

Highlight **CONFIRM** after making changes and press the **Enter** button to save the changes made.

‘**Confirmed, New Settings Will be Retained**’ message will appear in the screen for a brief period before it returns to Setup menu.

Highlighting **EXIT** and then pressing the **Enter** button will return you to the **SETUP** menu without saving any submenu changes.



Readings

Choose the flow reading type to either volumetric ‘Vol’ or standardized ‘Std’. Volumetric flow is the actual flow at the ambient temperature and pressure whereas the standardized flow indicates a flow rate at a specific temperature and pressure. Standardizing pressure is set to a default value of 760 mmHg whereas standardizing temperature is a user settable value set in ‘Std To’ in the ‘Units’ submenu.

Choose the number of measurements in the average from 1 to 100.

If you wish to incorporate a time delay between consecutive measurements, set **Time Between** from 1 to 60 minutes.

Set the Sensor Factor to any value from 0.200 to 3.000. Sensor factor scales the reading for calibrating MFCs and MFMs with surrogate gases. Sensor factor effects the flow rate measurement only when the reading 'Type' is set to standardized 'Std'.

Setup Readings

Type: <Vol>
Number in Average: <010>
Time Between: <00>
Sensor Factor: <1.000>

CONFIRM | EXIT

Setup Units

Flow in: <mL/min>
Pressure: <mmHg>
Temp: <C>
Std To: <21.1> C

CONFIRM | EXIT

Units

CalTrak measures gas Flow in cubic centimeters, milliliters, liters or cubic feet (all units are per minute).

CalTrak measures Pressure in mmHg, kPa or PSI and Temperature in Celsius or Fahrenheit.

Set the standardizing temperature by setting "Std To" to a value from 0 to 50 deg C or 32 to 122 deg F. "Std To" effects the flow rate measurement only when the reading "Type" in the "Reading" sub-menu is set to standardized "Std".

Time

Set the current time and the format.

The format can be selected as **PM, AM, or 24H**.

Setup Date

Month: <05>
Date: <10>
Year: <2008>
Format: <DD-MM-YYYY>

CONFIRM | EXIT

Setup Time

Hour: <05>
Minutes: <10>
Format: <PM>

CONFIRM | EXIT

Date

Set the date and the format.

The format can be selected as **DD (day)-MM (month)-YYYY (year) or MM (month) DD (day)-YYYY (year)**.

Preferences Read Default

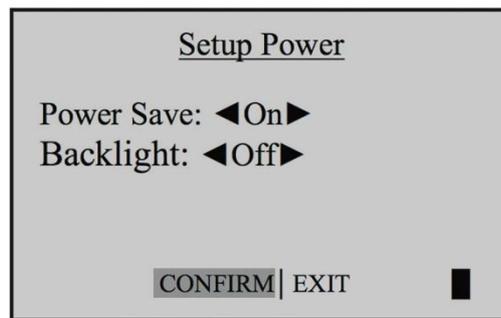
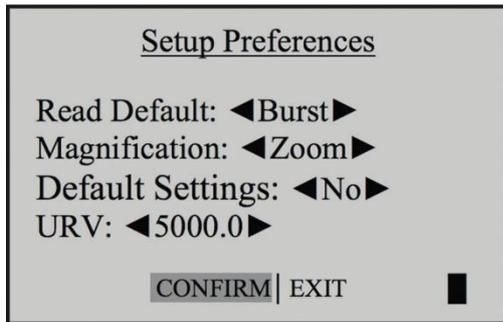
Read Default allows you to select a preferred mode of measurement when the CalTrak is initially turned on.

Default Settings

Select <No> to allow the 'Read Default' change. Selecting <Yes> will reset your CalTrak to the factory default settings. (Factory default settings are provided elsewhere in this manual.)

Magnification

Magnification controls the amount of data on the display. Select <Zoom> to view only flow measurements in larger font, or select <Detail> to simultaneously view flow measurements, temperature, and pressure in a smaller font.



Power

Power Save

By selecting <On>, your CalTrak will save power by turning off after five minutes of inactivity. However, it will not turn off when connected to the AC power adapter/charger.

Select <Off>, and your CalTrak will remain on until you manually turn it off.

Backlight

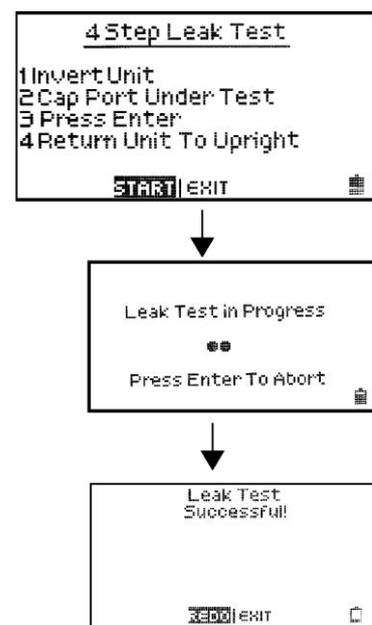
Select <On> to illuminate the LCD display or <Off> to conserve battery power.

Diagnostics

The CalTrak Leak Test is designed only to verify the internal integrity of the instrument and alert you to an internal leak. We recommend performing the leak test only as an intermediate quality control check or whenever the integrity of the instrument is questioned due to misuse or accidental damage.

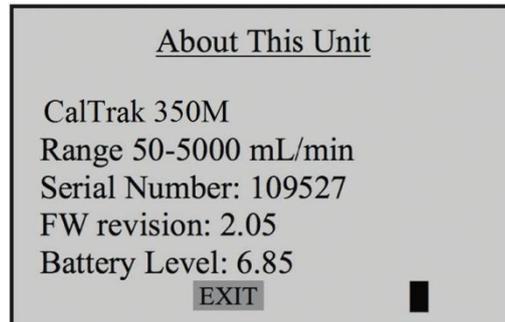
Please note that a leak test is not a substitute for a comprehensive examination of the unit's overall performance and it does not ensure that your CalTrak is operating accurately.

- Invert your CalTrak and allow the piston to travel to the top.
- Cap the port under test using the supplied leak test cap. Leave the other port uncapped.
- Press Enter on the control panel while the unit is still inverted.
- Return the unit upright. The leak test will progress.



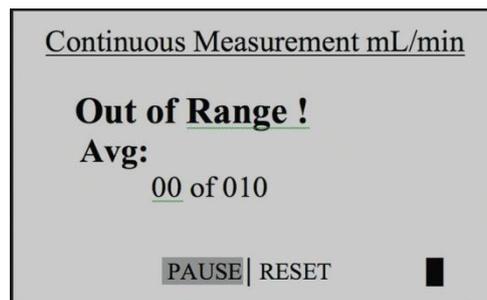
About

The About menu tells you more about your CalTrak; a useful screen to refer to when speaking to a technical support representative or your local Sierra Partner.



Out of Range

If the flow you are measuring is outside the CalTrak's flow range, the "Out of Range!" warning appears. Immediately lower or disconnect the flow. When the flow is within the proper range, select RESET to clear your CalTrak's last measurement.



Measurements

Taking Gas Flow Readings

To maintain the best possible accuracy and minimize thermal effects, Sierra recommends fully charging your battery before taking measurements. If this is not possible, we recommend disconnecting your CalTrak from its AC power adapter/charger while taking flow measurements — or to run gas through your CalTrak for 10 minutes before starting the flow measurement

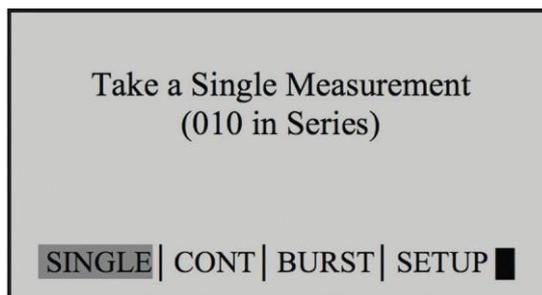
First Steps

Press the power button.

- Press the **On/Off** button for 1 second to turn on your CalTrak.
- When first turned on, your CalTrak displays an opening screen showing the product name, model number and flow range.
- Press the **On/Off** button for 3 seconds to turn your CalTrak off.

Connect device to be calibrated to the appropriate CalTrak port. Use 1/4 inch diameter tubing.

- Connect tubing to outlet at top (suction fitting) when a device draws air (such as sampler).
- Connect tubing to inlet at bottom (pressure fitting) when a device pushes air.
- Do not cap the unused port on the CalTrak.
- Select the reading type to **Vol** or **Std**. Set '**Std To**' to the desired standardizing temperature.
- Choose the measurement type, **Single**, **Burst**, or **Continuous**, then press **Enter**.



Single Measurement

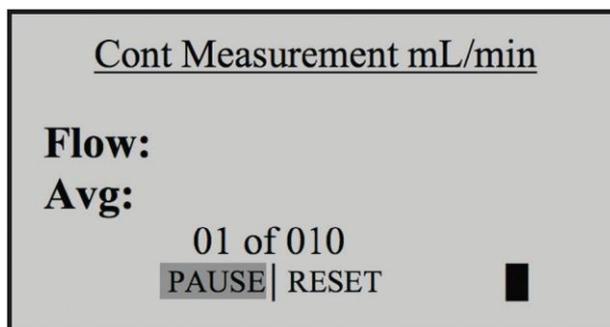
Each time the 'Enter' button is pressed, one measurement will be made. When each subsequent measurement is made, the current flow and average of all prior readings will be displayed.

Burst Measurement

The Burst Measurement setting functions in the same manner as 'SINGLE', but measurements continue automatically until the preset number of measurements has been made. Operation then ceases, and the last reading and average are displayed.

	<p>Note</p> <p>(010 in series) indicates the number of measurements. 10 is the factory-preset number. You can define the number of measurement you preferred from 1 to 100, by accessing the SETUP menu.</p>
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In Continuous or Burst mode, select:



- **PAUSE** to terminate the current flow measurement but to leave the average flow measurement and previous flow measurement on the screen. This allows you to resume the flow measurement sequence if you wish to do so.
- **RESET** to terminate the flow measurement and clear the screen. Press **ENTER** again to begin another preset sequence.

Continuous Measurement

This setting functions in the same manner as 'BURST', but new sequences will automatically repeat until stopped by the user.

Chapter 3: Data Port

CalTrak 5V Feature (optional)

Your CalTrak 350 can be purchased with a 5-volt output that provides a voltage signal proportional to the flow rate measured. Zero volts represent no flow and 5 volts corresponds to the Upper Range Flow (URV); a user settable value that can be set from the maximum flow rate of a particular CalTrak model to 10 percent of the maximum flow rate for that CalTrak.

The Upper Range Flow correspondent to 5 V can be set by accessing **SETUP>PREFERENCES>URV**.

Cable/adaptor part # 100-125 connects to the serial port of the CalTrak for easy access to a voltage measurement point and for simultaneous serial cable connection. Contact Sierra for details.

CalSoft™ Software

Visit Sierra's website to download your copy of CalSoft™ software (www.sierrainstruments.com/CalSoft). CalSoft captures flow data from your CalTrak directly to a pre-configured table. The data can be exported to selectable Microsoft office environment.

To run CalSoft, you must have Windows® XP or 7, Microsoft Excel® 2003 and up, and an RS232 port, or if your PC does not have an RS232 port you will need a USB to RS232 adapter.

CalTrak Firmware Upgrades

The CalTrak firmware is upgradable through the Data Port. Contact technical support for more information (www.sierrainstruments.com).

Chapter 4: Annual Maintenance and Calibration

Assuring Top Performance and Accuracy

Your CalTrak is a precision measuring standard with moving parts machined to extremely close tolerances. Various environmental factors, product wear, drift of sensors, or inadvertent damage may adversely affect your CalTrak's measurement accuracy or general performance. For these reasons, Sierra highly recommends having your CalTrak annually verified by our ISO 17025–accredited laboratory to ensure its measurement integrity.

For the ultimate in CalTrak maintenance and to take advantage of any available software and mechanical upgrades, Sierra offers an annual non-mandatory Recertification program. This is a service package that provides complete product refurbishment, testing and available upgrades; calibration and NIST-traceable calibration certificates.

	<p>Recommended Calibration Recertification Interval</p> <p>It is recommended that the instrument be recalibrated and recertified on an annual basis.</p>
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Recertification includes a 90-day service warranty should any related labor or parts replacements prove faulty.

Turnaround time is generally two weeks from time of receipt. Expedited **48-hour** turnaround is available. To obtain current Recertification pricing, please contact Sierra at **800.866.0200**, or visit our web site at www.sierrainstruments.com. Please contact us to see if expedited service is available for an additional charge.

Chapter 5: Returning Instrument

Returning Equipment to Factory

If you are sending in your CalTrak for repair or evaluation (rather than elective re-certification), contact Sierra for technical support or troubleshooting assistance prior to shipping the unit. Provide us a detailed description of your issues. If we are unable to resolve the situation by phone or email, we will issue you an RMA (return merchandise authorization) number. Follow the instructions for returning your instrument for service as noted below.

	RMA Note – Returning Unit for Service
	Sierra will not evaluate or service your instrument without an RMA number. Go to http://www.sierrainstruments.com/rma to complete an RMA.

Shipping

When shipping your CalTrak, be sure to follow some simple guidelines to avoid costly damage to your property.

- Pack your instrument carefully. Use adequate packing material. Whenever possible, use the original packing and foam or bubble wrap that came with your CalTrak (packing peanuts NOT recommended). Or use a Sierra CalTrak Pelican carrying case, which provides a hard case shell for protection of your valuable equipment. If you do not already have a Pelican case, visit us at www.sierrainstruments.com for more information on obtaining one.
- **Include a copy of the RMA form (complete with Sierra supplied RMA number) with the unit(s).**
- Use a major freight carrier (e.g., FedEx, UPS) that supplies tracking numbers.
- Insure your CalTrak. Sierra is not responsible for damage occurred during transit.
- Understand our mutual shipping obligations. Sierra is responsible for shipping cost only if the issue is product related and the CalTrak is still under warranty.

Ship the unit(s) to the following address:

**Sierra Instruments, Inc.
Attention: Factory Service Center
5 Harris Court, Building L
Monterey, CA 93940 USA
RE: RMA# (your number)**

Chapter 6: Storage

Protecting Your CalTrak When Not In Use

If you need to store your CalTrak for an extended period, please follow these guidelines:

- Always store it in a clean, dry place.
- If possible, leave it attached to its AC power adapter/charger while in storage.
- If your CalTrak cannot be attached to its AC power adapter/charger while in storage, please do the following:
 - Fully charge it before extended storage. If the battery is not fully charged prior to storage, it might be permanently damaged.
- Fully charge it at least once every three months.
- Recharge the battery for at least 8 hours prior to reusing your CalTrak after storage.

Chapter 7: Product Specifications

Technical data about your CalTrak

WHY PRIMARY STANDARD?

CalTrak 350 is a true primary standard in every sense of the word, because its accuracy is based upon primary SI units: The interior diameter of the glass measuring cylinder; the length of piston travel within the cylinder; and the time it takes the piston to travel this distance, implying a known volume. Our patented technology, therefore, offers accuracies at the level of national laboratories in a very compact and portable device.

PERFORMANCE SPECIFICATIONS

Mass Flow Accuracy

+/- 1.0% of reading

Pressure Accuracy

+/- 3.5 mmHg (.07 psi) typical, 7.0 mm (.14 psi) maximum
Pressure sensor in the flow stream

Temperature Accuracy

+/- 0.8° C (33.44°F) typical, 1.3° C (34.34°F) maximum

Time per Measurement

1 to 15 seconds per reading (approximate)
Temperature sensor in the flow stream

Type

Single (manual), continuous or burst
Averaging function user-selectable from
1 to 100 measurements

OPERATION SPECIFICATIONS

Flow Ranges*

350-L: 5 sccm to 50 sccm (0.5 slpm)*
350-M: 50 sccm to 5,000 sccm (5 slpm)*
350-H: 300 sccm to 30,000 sccm (30 slpm)*

*Note: At gas pressure of 760 mmHg, (1 atm) and a gas temperature of 25°C (77°F) with standardization temperature set to 0°C (32°F)

Operating Pressure

15 psia maximum (1.03 barA)

Operating Temperature

0°C to 50°C (32°F to 122°F)

Ambient Humidity

0–70%, non-condensing

Storage Temperature

0°C to 70°C (32°F to 158°F)

Flow Modes

Suction or pressure

Gas compatibility

Non-corrosive, humidity less than 70% non-condensing

Pressure & Suction Fittings

1/4-inch ID Swagelok® compression fittings for low and medium models, 3/8-inch ID for high model

Standardized Flow Units

scc/min, sml/min, sL/min, scf/min

Pressure Units

mmHg, psi, kPa

Temperature Units

°C, °F

Warranty

1 year; battery 6 months

Approvals

RoHS and CE Compliant

Digital Communication

RS-232 port, or if your PC does not have an RS-232 port you will need a USB to RS-232 adapter

PHYSICAL SPECIFICATIONS

Dimensions

Height: 5.5 inches (140 mm)
Width: 6 inches (150 mm)
Depth: 3 inches (75mm)

Weight

29 oz (820 g)

Configuration

Integrated flow measuring cell, valve and timing mechanism

POWER REQUIREMENTS

AC Power Adapter/Charger

12VDC, >250ma, 2.5 mm, center positive

Battery

6V rechargeable, sealed lead-acid, 6 to 8 hours typical operation

Battery Operational Time (5 cycles/min)

3 hours backlight on; 8 hours backlight off

USER INTERFACE & SOFTWARE

Local Interface

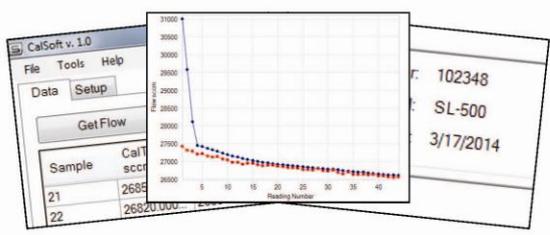
Backlit LCD graphical display; Four directional arrow buttons on the control panel allow you to navigate through the menu; user selectable flow units plus time intervals

CalSoft™ Software

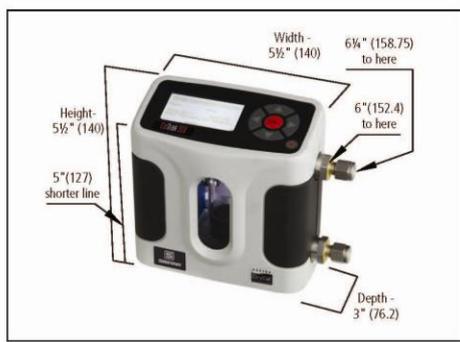
Software System Requirements
Windows® XP, Windows® 7
Microsoft Excel® 2003 and up

USER INTERFACE & SOFTWARE (CONTINUED)

- Captures flow data from your CalTrak instrument for easy export into common software packages, a PC, or Microsoft environment.
- Real-time data monitoring
- Upload the latest version of the firmware to your CalTrak
- Enter flow rates from pumps or other flow source or flow meters and calibrate the flow source.
- Compare the flow measurements from your CalTrak precision calibrator.



DIMENSIONS



DISPLAY & INTERFACE

Close up of display

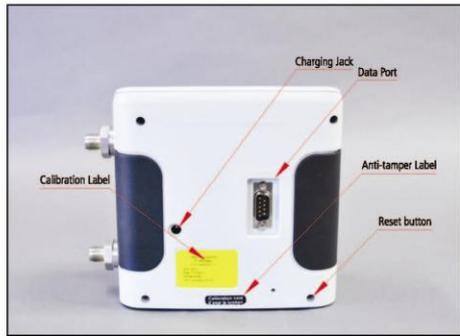


PRODUCT FEATURES

CalTrak 350 Front View



CalTrak 350 Back View



Side view



Parent -

Instructions: To order a CalTrak 350, please fill in each feature number block by selecting the codes from the corresponding features below.

Primary Flow Meter; CalTrak® 350	
350-L	Low flow range, 5 sccm to 50 sccm (0.5 slpm), rated accuracy $\pm 1.0\%$ of reading standardized*. Shipment includes a universal 100-240V AC power adapter/charger, plastic leak test cap (1), NIST-Traceable calibration certificate, mini-manual, ¼ inch Swagelok® fittings.
350-M	Medium flow range, 50 sccm to 5,000 sccm (5 slpm), rated accuracy $\pm 1.0\%$ of reading standardized*. Shipment includes a universal 100-240V AC power adapter/charger, plastic leak test cap (1), NIST-Traceable calibration certificate, mini-manual, ¼ inch Swagelok® fittings
350-H	High flow range, 300 sccm to 30,000 sccm (30 slpm), rated accuracy $\pm 1.0\%$ of reading standardized*. Shipment includes a universal 100-240V AC power adapter/charger, plastic leak test cap (1), NIST-Traceable calibration certificate, mini-manual, ⅜ inch Swagelok® fittings

*At gas pressure of 760 mmHg (1 atm), and a gas temperature of 25°C (77°F) with standardization temperature set to 0°C (32°F).

Shop Online - In Stock Product | Ships in one day | In stock model: 350-H | <http://sierrainstruments.com/buycaltrak350>



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Chapter 8: Default Settings

Original Factory Settings for Your CalTrak

The CalTrak is set with the following Default settings from the factory:

- Reading Type - Std
- Number in Average – 10
- Time Between – 0
- Sensor Factor - 1.000
- Flow Units – scc/min
- Pressure Units – mmHg
- Temperature Units – C
- Standardizing Temp – 21.1 deg C
- Measurement Mode – Single
- Magnification – Detail
- Backlight – On
- Power Save – On
- Time Format – 24 hour
- Date Format – MM-DD-YYYY

Chapter 9: Warranty Policy

LIMITED WARRANTY POLICY- REGISTER ONLINE

All Sierra products are warranted to be free from defects in material and workmanship and will be repaired or replaced at no charge to Buyer, provided return or rejection of product is made within a reasonable period but no longer than one (1) year for calibration and non-calibration defects, from date of delivery. To assure warranty service, customers must register their products online on Sierra's website. Online registration of all of your Sierra products is required for our warranty process. Register now at www.sierrainstruments.com/register. Learn more about Sierra's warranty policy at www.sierrainstruments.com/warranty.

Chapter 10: Troubleshooting

Sierra is ready to help you with any operational issue you may encounter with your CalTrak. But we may be able to save you some time by providing a short checklist of the questions most commonly asked of our customer service and technical specialists.

Why won't my CalTrak turn on?

If the CalTrak will not turn on, verify that the battery has been charged. When connected to the AC power adapter/charger and power is present a small green indicator light should be visible through the front viewing window

My CalTrak won't respond to push-button commands.

If the CalTrak fails to respond to push-button commands, you can perform a hard reset of the CalTrak. This can be done by inserting a paper clip into the reset opening in the back of the unit.

I'm not sure I have my CalTrak connected properly.

Verify that the flow source is connected to the pressure port of your CalTrak for pressure sources or to the suction port for verifying suction pumps. The unused port should be at atmospheric pressure with any cap or plug removed. If you are calibrating a gas that requires an exhaust line to vent the measurement gas, ensure that the tubing is of sufficient diameter not to create a pressure drop greater than 5 inches of water.

How do I protect against leaks?

Ensure that hose and tube fittings are tight and leak free. The tubing connecting your flow source (pump, mass flow controller, needle valve, sonic nozzle or restrictor) to the meter should be kept as short as possible.

What do I do when my leak test fails?

First check to make sure that the leak test cap is on correctly and it is not leaking through the leak test cap itself. If the leak test cap is correct perform leak test both at the pressure and suction side. If it fails, contact Sierra Technical Support.

What's the best way to connect to the filter medium?

When calibrating sampling pumps best results are obtained with the filter medium connected to the pump and the CalTrak connected to the inlet side of the filter medium with a short piece of tubing.

Why am I experiencing a temperature increase in my CalTrak 350?

A temperature rise during initial battery charging or while charging a fully discharged battery is normal causes of a temperature increase. To maintain the best possible accuracy Sierra recommends fully charging your battery before taking measurements. If this is not possible, we recommend disconnecting your CalTrak from its AC power adapter/charger while taking flow measurements – or to run gas through your CalTrak for 10 minutes before starting the flow measurement.

Why doesn't my piston return to the bottom of the cell?

If the piston fails to return to the bottom of the cell after a measurement this could be caused by:

- A discharged battery not providing enough power to operate the internal valve properly (Try charging the CalTrak)
- Bright light shining into the unit resulting in an overload of the internal optical sensors (Try to operate the unit in a shaded location)
- Moisture or dirt inside the cell (Return the CalTrak to Sierra for service)

What is Dead Volume?

Dead Volume is the gas volume between a flow generator and the instrument taking the measurement. Since gas is compressible, this gas can act as a spring between the flow source and the measurement instrument. For best accuracy this volume should be kept to a minimum.

We recommend keeping the tubing length between the gas flow generator and your CalTrak to no more than .5 meters/20 inches in length.

What is Sensor Factor?

Sensor Factor is a number that multiplies the measured flow to scale the reading for certain types of calibrations. It allows customers to scale a mass flow controller or meter when calibrated with alternate gases. Care should be exercised to always verify that the scaling factor is set correctly and we recommend always returning the scaling factor to 1.000 after completing a calibration.

What is the difference between volumetric flow and standardized flow?

As we know from the ideal gas law, the volume of a gas changes with a change in temperature or pressure even when the number of molecules which constitute the mass remains the same. Volumetric flow rate is the rate at which a volume of a gas travels past a given location. **Volumetric Flow = As Measured Volume of Gas / Time**

Standardized (mass) flow rate is expressed as the rate at which the volume of a gas travels past a given location if the gas is at a specified temperature and pressure. From the ideal gas law if the temperature and pressure are held constant, the volume of the gas is proportional to the number of molecules.

Standardized Flow = Volume of Gas (at the standard temperature and pressure) / Time